sunstack

Integrity Line Installation Manual

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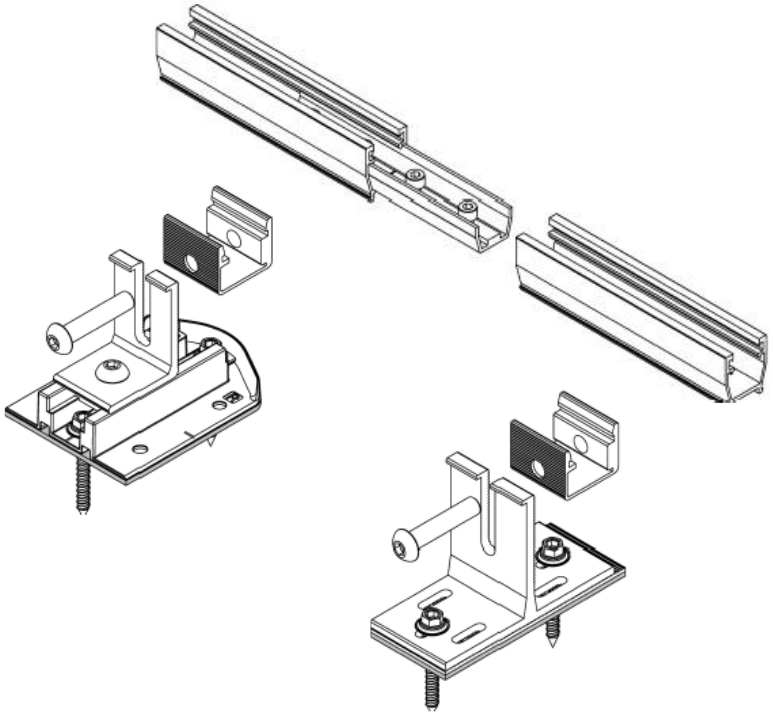

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PE Report Link:

Approved Module list:

1. Certifications, Mecahical Loading and Code Compliance

System level fire classification

Integrity Rail has been classified to the system level fire section of UL 2703 The system is to be installed over a fire-resistant roof covering rated for the application for both steep and low slope roofs.

System level Fire rating	Module type
Class A	Type 1 & 2

System level fire performance requires no additional parts to be added to the system or alternative configurations.

Mechanical loading, Maximum span and Cantilever, Maximum series fuse rating

Integrity Rail has been certified to meet international building codes when installed in accordance with the Integrity Line manual. The design load ratings are as follows: 28 PSF downward pressure, 24 PSF upward pressure, and 8.5 PSF Down slope pressure. Module orientation may be landscape or portrait. Please refer to our PE tables to confirm maximum span per installation site which is not to exceed 72 inches and the maximum cantilever is 40% which is not to exceed 28.8 inches.

Maximum fuse rating : 30 amps

UL 2703 certification marking label

All Rail and clamps packages will have a certified labels indicating UL2703 compliances

Integrity Rail system

5030535

2. Installer resonsibility & Periodical inspections

Introduction Installer responsibiliy

Please review this manual thoroughly before installing your Sunstack system. Aside from reading this manual, please review the P.E. Stamped Engineering Letters for the Sunstack Integrity Line rail system, (SSB1) & (SSM) products for your State. The Sunstack Structural Stamped letters are prepared based on a maximum 2 layers of shingles.

We recommend the installer to carefully review the instructions provided by the other manufacturers of the products being installed with the Sunstack flush mount rail system and become acquainted with OSHA's safety procedures prior to installing the PV system.

The installer is solely responsible for:

- Handling and installing the PV modules and rail system according to the manufacturer's instruction, with special attention for the suggested clamping locations on the frame.
- Complying with all applicable local or national building codes, standards and industry best practices including any code that may supersede this manual.
- Ensuring that Sunstack's and other products are appropriate for the particular installation and the installation location.
- Ensuring that the roof, its rafters, connections, and other structural support members can support the array under all code level loading conditions.
- Using only Sunstack parts and installer-supplied parts as specified by Sunstack. (Substitution of parts may void the warranty and invalidate the letters of certification.)
- Verifying the strength of any alternate mounting devices used in lieu of the anchoring screws.
- To maintain the flashing performance, avoid installation when the temperature is below 22F or above 176F.
- Ensuring safe installation of all electrical and mechanical aspects of the PV array.
- Ensuring correct and appropriate design parameters are used in determining the design loading used for design of the specific installation. Parameters, such as snow loading, wind speed, exposure and topographic factors should be confirmed with the local building official or a licensed professional engineer.
- Sunstack requires a Thermal splice every 31 Ft.,(every 2 186" Rails)
- Sunstack recommends not mechanically attaching rail sections of more than 31 feet total before a thermal splice is installed except for mechanically attaching end sections of rail – See diagram on addendum
- The SUNSTACK BASE (SSB1)& (SSM) can be installed on low slope roofs (Metal, EPDM, TPO, SBS Modified Bitumen/Torch-on, Asphalt, tar and gravel) and steep slope roofs (Asphalt shingles, Metal). For low slope roofs, make sure there is positive drainage. SS Butyl is also compatible with felt and synthetic underlayment.

Periodical Inspection

Sunstack LLC. recommends inspecting installed racking system periodically for loose components, loose fasteners and any corrosion. If found, those components are to be re-tightened, or replaced immediately. When a PV module needs to be removed from the PV array for maintenance and/or replacement, the electric bonding system may need to be temporarily restored to maintain the electrical bonding path. Please make sure the system electrical circuits and disconnects are in the open position and the entire system is powered down. Cover the fronts of modules in the array with an opaque material to stop the production of electricity. Use appropriate safety equipment such as insulated tools and insulating gloves to protect yourself.

Maintenance of the PV modules should be carried out by licensed contractors, according to the PV manufacturer's installation/maintenance instructions and Sunstack's installation instructions.

Maintenance should not be conducted under wet and/or high wind conditions.

3. Installer Safety & Torque Specifications

Installation Safety

The installation process requires working on sloped and elevated building surfaces, in outdoor weather conditions, using tools and heavy components designed for the generation of electricity.

- Use properly anchored fall protection equipment. Do not anchor fall protection equipment to roof mounts, or any other inappropriate roof structure.
- Use caution to prevent objects from falling or dropping off the roof area.
- Cordon off ground areas directly beneath the roof work area when possible.
- Always use personal protection equipment such as safety glasses, gloves, etc.
- Do not perform installation in excessively wet, windy, or inclement weather conditions.
- When working in hot weather, work crews should take care to prevent symptoms of over-heating or dehydration.
- Use proper lifting and carrying techniques when handling heavy components at the job site. If conditions are challenging for moving PV modules to the roof area, use a mechanical lift.
- Follow best practices when working around high-voltage electrical equipment.

Torque Specifications

Ilsco Lay-in Lug GBL-4DBT to Rail or Module Frame 2.92 ft-lbs (35 in-lbs)
Ilsco Lay-in Lug GBL-4DBT to Grounding Electrode Conductor (10-14 AWG Solid Copper) 1.67 ft-lbs (20 in-lbs)
Ilsco Lay-in Lug GBL-4DBT to Grounding Electrode Conductor (8 AWG Stranded Copper) 1.04 ft-lbs (25 in-lbs)
Ilsco Lay-in Lug GBL-4DBT to Grounding Electrode Conductor (4-6 AWG Stranded Copper); Ground Lug SGB-4 to Grounding Electrode Conductor (4-14 AWG Solid or Stranded Copper) 1.46 ft-lbs (35 in-lbs)
Ilsco Ground Lug SGB-4 to Module Frame 6.25 ft-lbs (75 in-lbs)
All Dynobond bonding connectors

Integrity Rail Universal Clamp (120 in-lbs) for modules with frame coatings more than 16 microns
Integrity Rail Universal Clamp (106 in-lbs) for modules with frame coatings less than 16 microns
Integrity Rail Splices and Bolts (144 in-lbs) mechanical & (12 in-lbs) for one side of thermal splice
Integrity Rail Bracket (200 in-lbs)
Integrity Rail MLPE Bracket (200 in-lbs)
SSB1 Slide Plate kit for L ft (140 in-lbs)

SolarEdge Frame Mounted Bracket to Module Frame 7 ft-lbs (84 in-lbs)
MLPE Rail Attachment Kit, MLPE Frame Attachment Kit 10 ft-lbs (120 in-lbs)
Enphase Frame Mounted Bracket to Module Frame 13 ft-lbs (156 in-lbs)

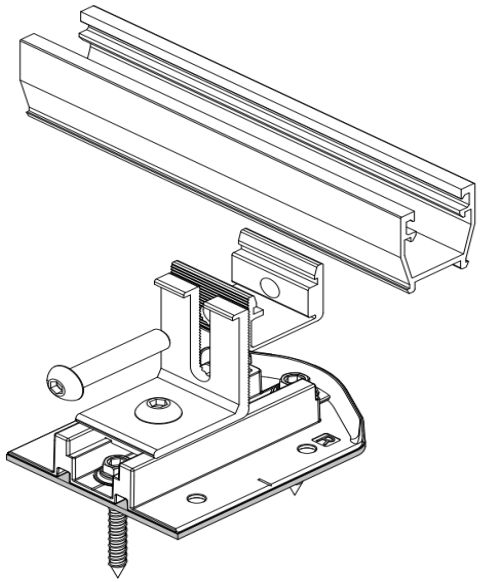
4. Tools required & Mounting screw instuctions

Tools Required for Assembly

Tools needed for installing the SUNSTACK Integrity Rail system

- Hex bit (6mm)
- 10mm socket
- Measuring tape
- Chalk line
- Torque Wrench or limiter socket
- String line
- straight edge

SSB1 Base with L-foot & Rail installation



Technical Note

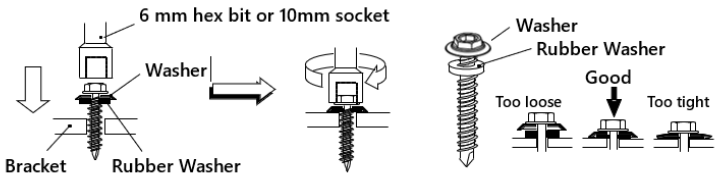
Proper torque values for a wood screw will vary depending on the rafter and/or deck characteristics, hardness, age, and moisture of the wood. Tighten the M6x60mm wood screws until the conical washer stops rotating.

Stainless hardware is soft and if dry torqued too quickly it may cause the nut and bolt to seize.
Sunstack recommends all stainless-steel threads be lubricated. This will make it easier to tighten nuts to bolts, avoid galling, and facilitate adjustments before the nut is properly torqued. Therefore, avoid the use of an impact driver.

When driving the M6x60mm or M6x90mm into the wood, always keep a hand pressure on the SUNSTACK BASE (SSB1) to avoid the base being pulled away from the roof surface.

IMPORTANT

Note: Proper torque values for the 6.0×60 mm screw will vary depending on the rafter and/or deck characteristics; hardness, age, and moisture of the wood etc. It should be tightened until the conical washer stops rotating.



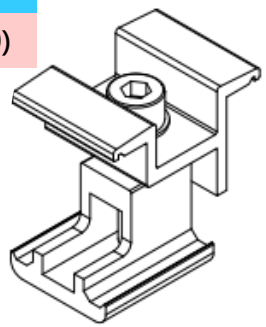
When tightening the screws please tighten all screws equally. Additionally, avoid using an impact driver as it can over torque the screws causing them to strip the threads.

Part A : Components

SUNSTACK BASE : SSB1

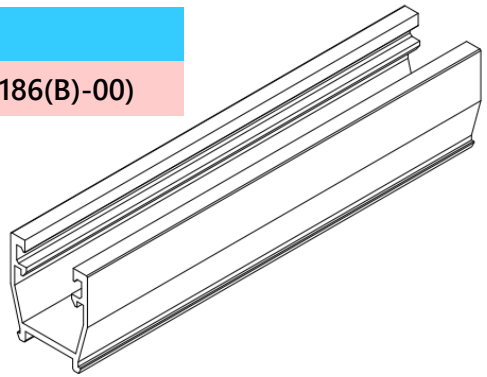
1. Integrity Rail Universal Module Clamp (30mm-40mm)

	Item
A	Universal Module Clamp (SS01-RCLMP-00)



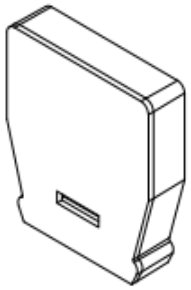
2. Integrity Rail 186" – Mill & Black

	Item
A	Integrity Rail (SS01-R186(B)-00)



3. Integrity Rail End Cap kit

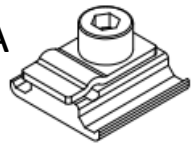
	Item
A	Rail End Cap (SS01-RENDCP-00)



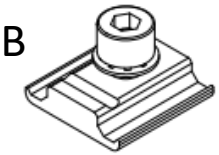
4. Integrity Rail MLPE Brackets & Ground Wire Clamp

	Item
A	Integrity Rail Grounding Wire Clamp (SS01-RGRND-00)
B	Integrity Rail MLPE Bracket (SS01-RMLPE-00)

A

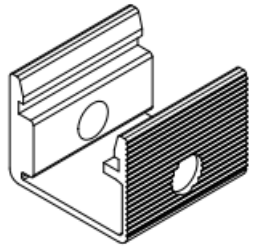


B



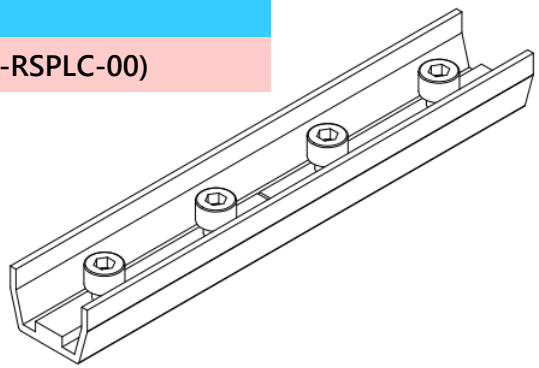
5. Integrity Rail Bracket

	Item
A	Rail Bracket + Bolt (SS01-RRB-00)



6. Integrity Rail Splice

	Item
A	Rail Splice (SS01-RSPLC-00)

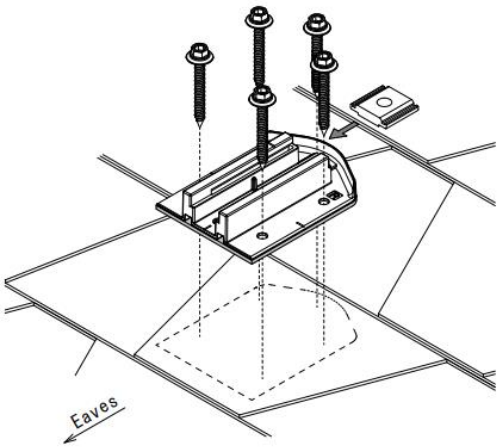


Part B : Sunstack Base (SSB1) Installation

1. Follow SSB1 Installation manual and steps to be ready for install L-foot

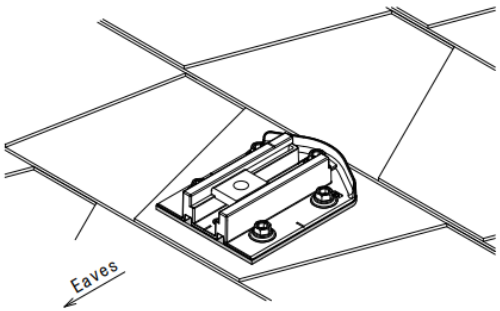
1. Install Base on roof

Deck Installation



Place the base at the specified position and make sure the SS Butyl makes good contact with the roofing surface.

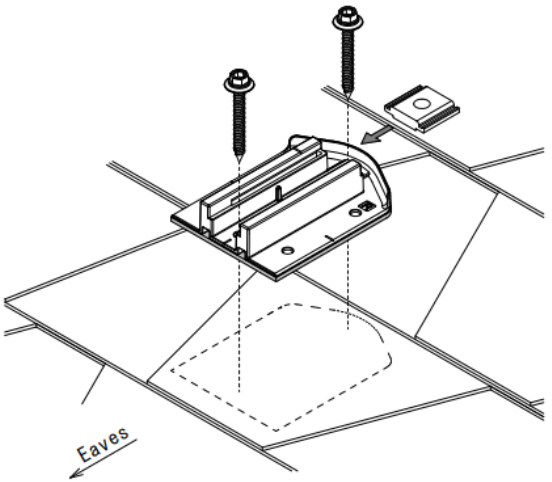
Set the base with 5 ea. Screws, M6.0×60 mm stainless wood screw using 6mm hex bit or 10mm socket.



After completing the process, make sure the base are securely fixed.

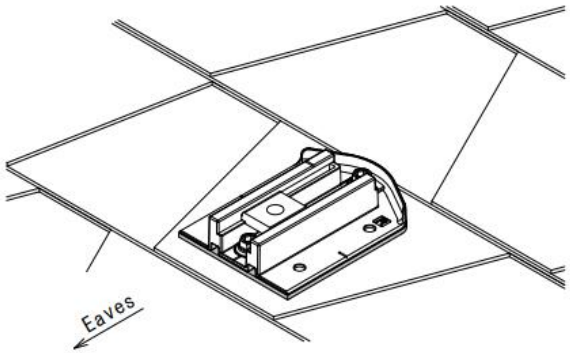
Rafter Installation

Place the base at the specified position and make sure the SS Butyl makes good contact with the roofing surface.



Set the base with 2 ea. Screws, M6.0×60 mm stainless wood screw using 6mm hex bit or 10mm socket.

After completing the process, make sure the base are securely fixed.

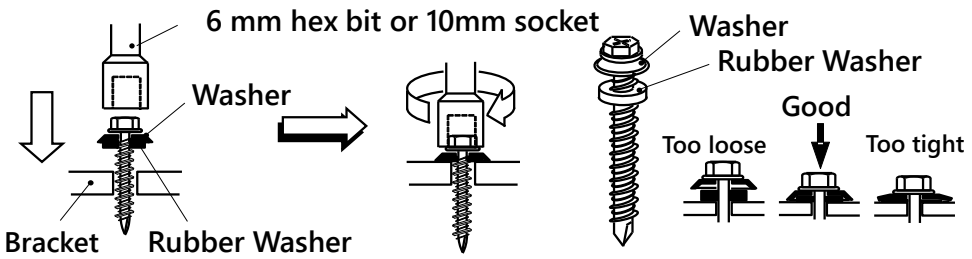


Attention

When the SSB1 base is installed on the deck, 5 screws must be used. Four screws are fixed into the sides and 1 on the center ridge side.

Note; Each SSB1 is shipped with 2 mounting screws.

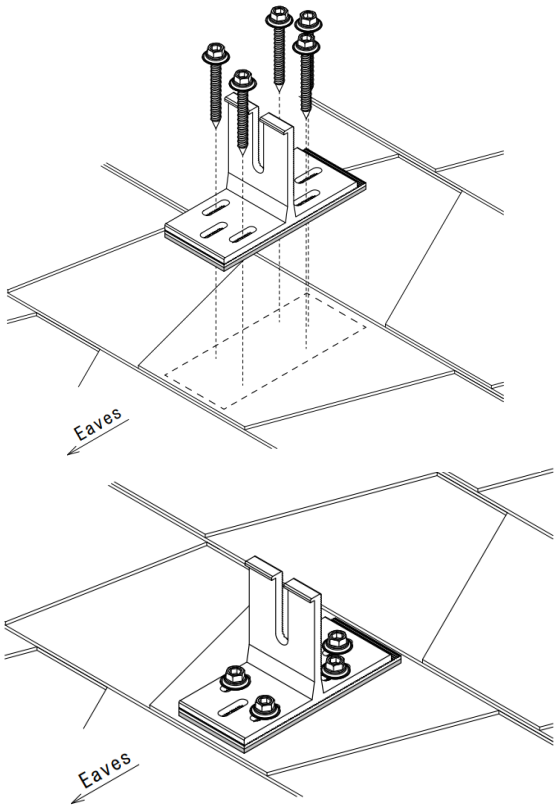
See SSB1 Manual for more details



Part B : Sunstack Mount (SSM) Installation

1. Install Mount on roof

Deck Installation



Place the mount at the specified position and make sure the SS Butyl makes good contact with the roofing surface.

Set the mount with 5 ea. Screws, M6.0×60 mm stainless wood screw using 6mm hex bit or 10mm socket.

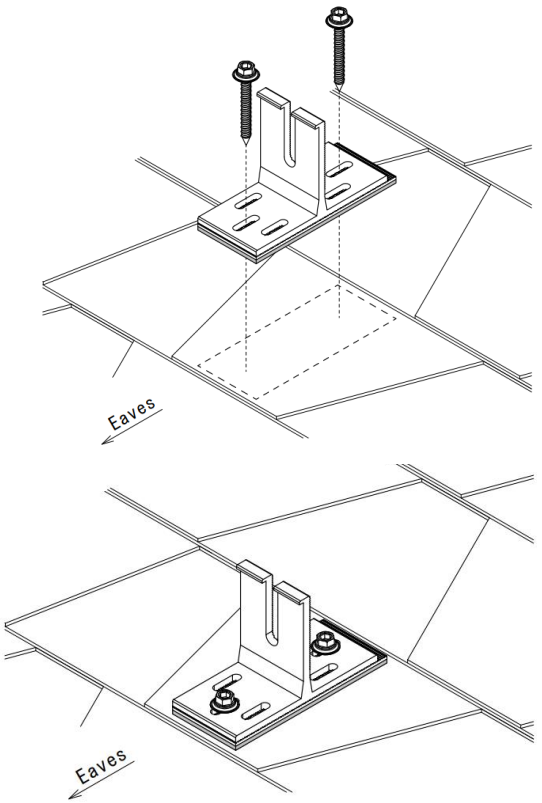
After completing the process, make sure the mounts are securely fixed.

Rafter Installation

Place the mount at the specified position and make sure the SS Butyl makes good contact with the roofing surface.

Set the mount with 2 ea. Screws, M6.0×60 mm stainless wood screw using 6mm hex bit or 10mm socket.

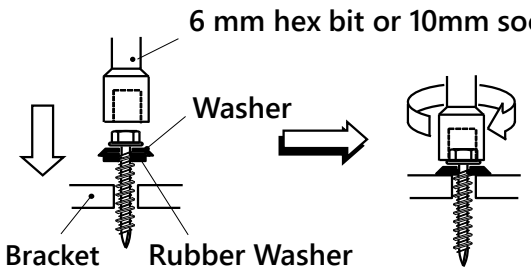
After completing the process, make sure the mounts are securely fixed.

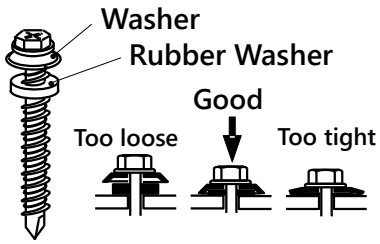


Attention

When the SSM base is installed on the deck, 5 screws must be used. Four screws are fixed into the sides and 1 on the center ridge side.

Note; Each SSM is shipped with 2 or 5 mounting screws.



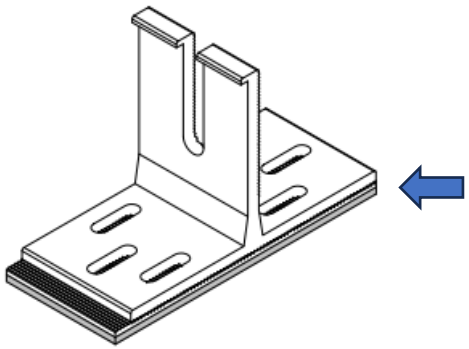


Part B : Sunstack Mount (SSM) Installation

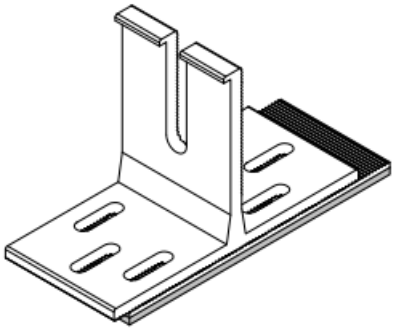
1. SSM installation

2. Using SSM adjustability

How to set on the roof



Place the SSM, which eave side are flashed with SSM and bottom plate.



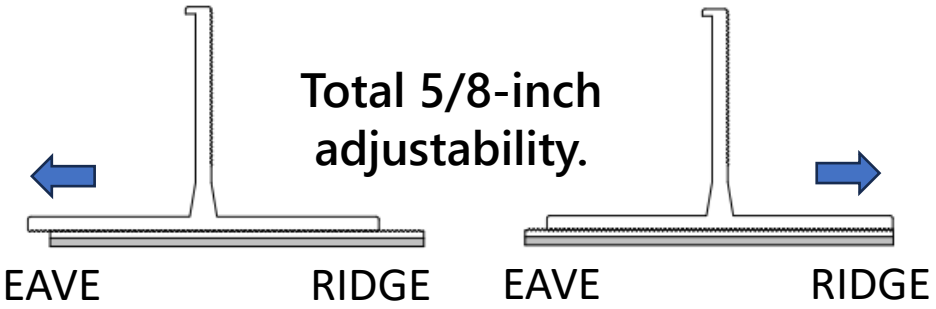
If adjustment is necessary, loosen the (WS660) screws to be able to adjust SSM to rails. Once desired alignment is achieved, reset loosened wood screws.

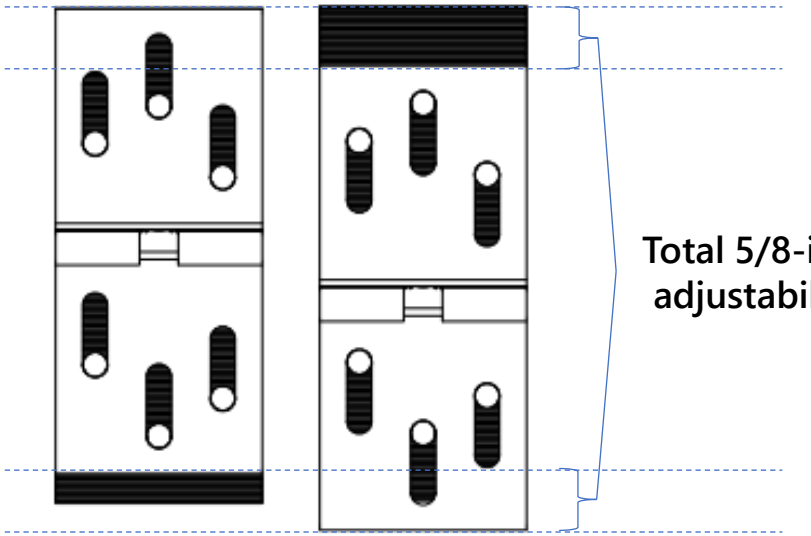
Attention

SSM WS660 wood screws must be re-tightened after adjustment.

Adjustability

The SSM can be adjust the location from Eave to Ridge about 5/8 inch.



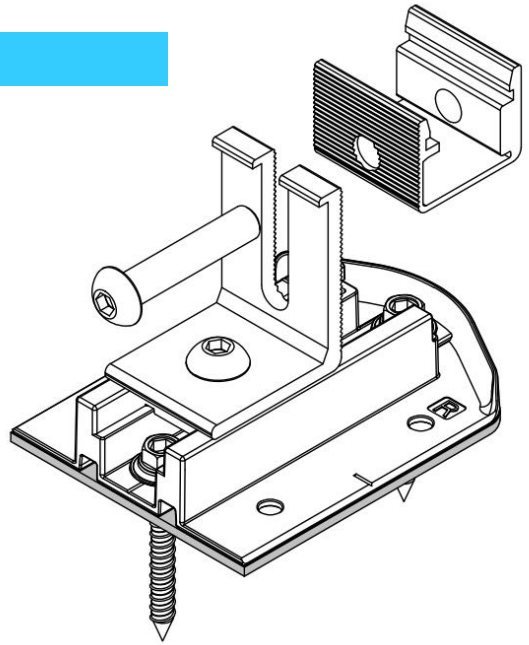


Part C : Rail Bracket Installation

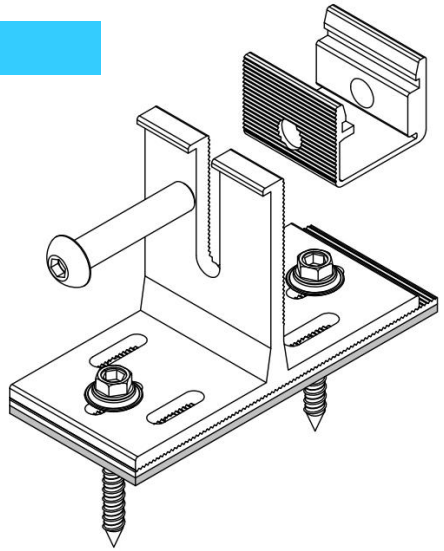
1. Install Rail Bracket

Slide in the Rail Bracket p to the L-foot or Standing channel.

SSB1 base with L-foot



SSM



ATTENTION

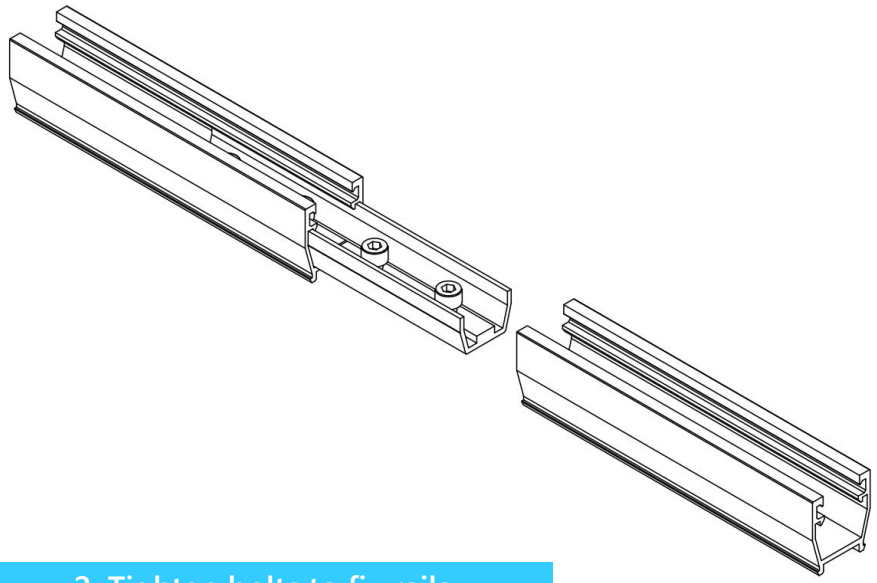
Leave the Rail Bracket loose for rail installation.

When the desired rail height is met, secure Rail Bracket, the torque value must be __22.59_ Nm / _200__ in-lb.

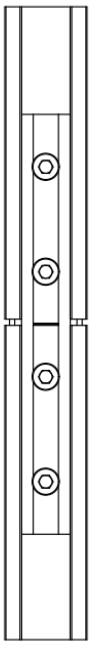
Part D: Rail splice installation- Mechanical

1. Splice Rails

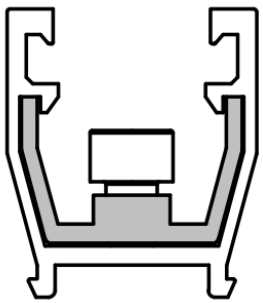
Use Splice for connecting rails together.



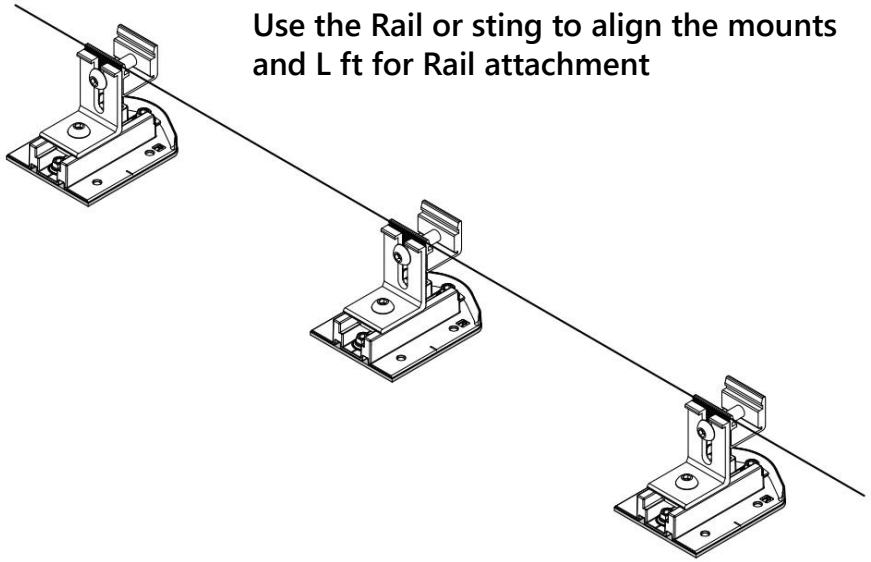
2. Tighten bolts to fix rails



Use hex bit to tighten 4 bolts to fix 2 rails together.
Use the middle line to align the splice in the middle of 2 rails.



3. Align a row of mounts



Use the Rail or sting to align the mounts and L ft for Rail attachment

Attention

Make sure the Rail heights are leveled for installing panels. Until the rail height is determined, leave the rail under clip loose for rail installation.

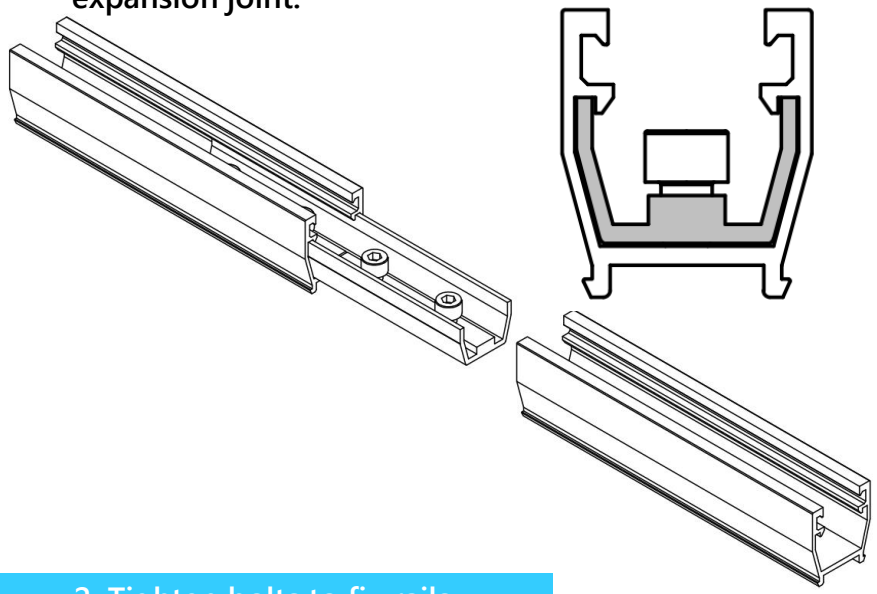
Mechanically attached rail sections are limited to 31 ft total before a Thermal Splice is needed except for end sections- please see addendum

When the Rail height is fixed, then secure Rail-under bracket, the torque value must be __22.59_ Nm / __200___ in-lb.

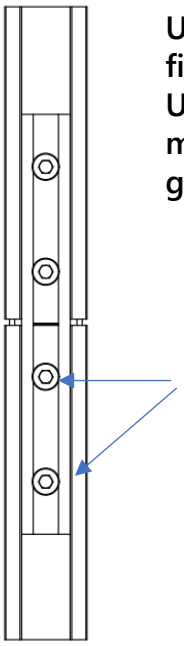
Part D: Rail splice installation- Thermal

1. Splice Rails

Use Splice for connecting rails together as a Thermal expansion joint.



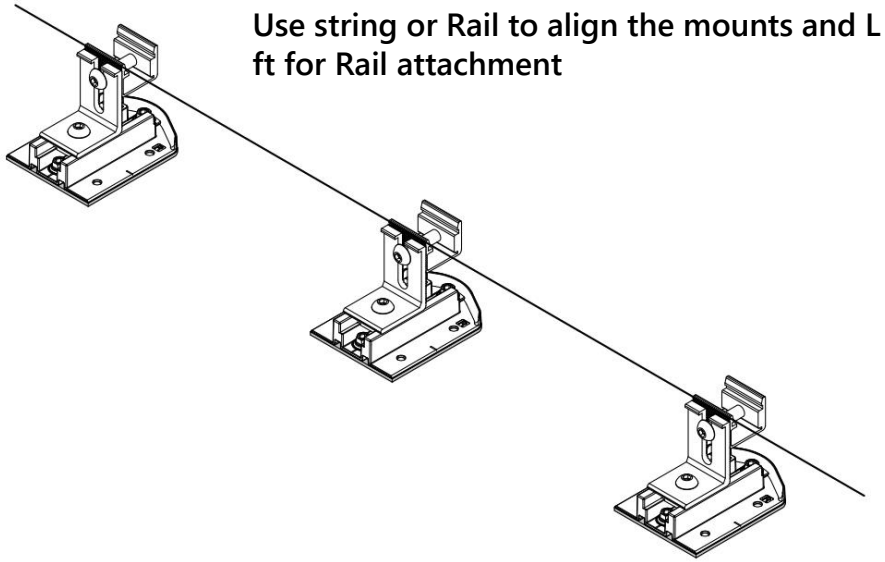
2. Tighten bolts to fix rails



Use hex bit to tighten 2 bolts on one side to fix two rails together.
Use the middle line to align the splice in the middle of two rails leaving at least a ¼ inch gap between the rails .

Secure 2 of the 4 bolts at 12 in lbs to put positive pressure on one side of the Rail leaving it to move freely for expansion and contraction.

3. Align a row of mounts



Use string or Rail to align the mounts and L ft for Rail attachment

Attention

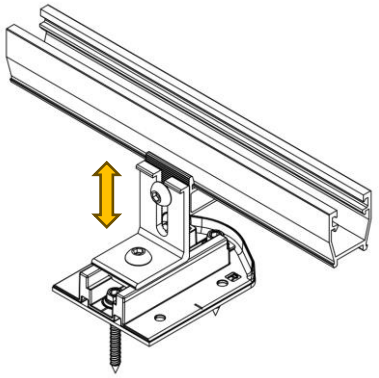
Make sure the Rail heights are leveled for installing panels. Until the rail height is determined, leave the rail under clip loose for rail installation.

When the Rail height is fixed, then secure Rail-under bracket, the torque value must be __22.59_ Nm / __200___ in-lb.

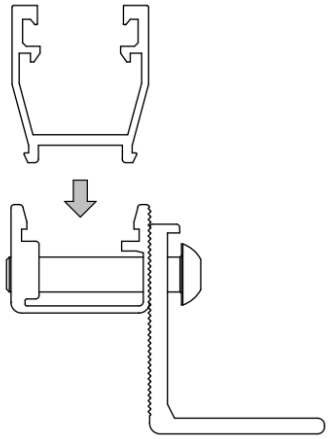
Part E : Rail installation

1. Keep Rail Bracket loose

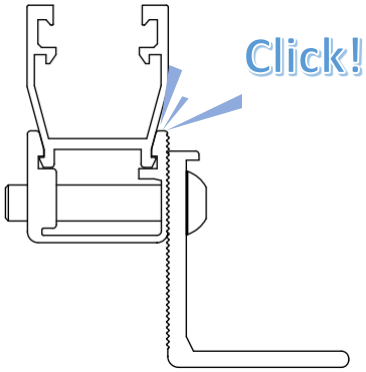
Keep loosen the Rail Bracket until rail is placed.



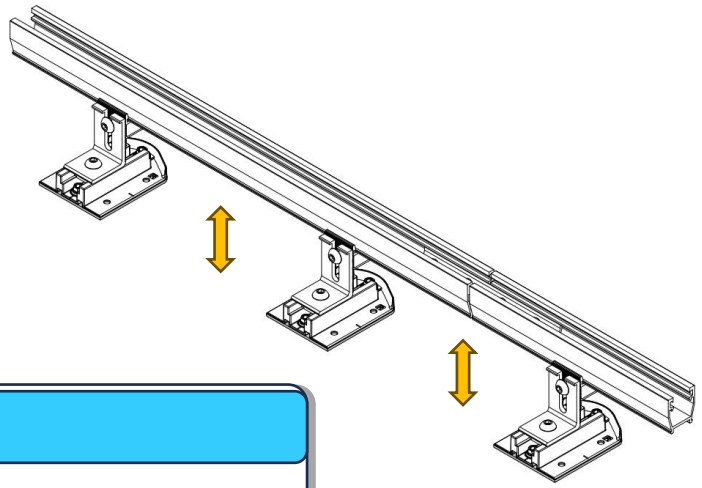
2. Place rail onto the Rail Bracket



3. Seat the rail into Rail Bracket



4. Fix Rail Bracket to rail and level



Attention

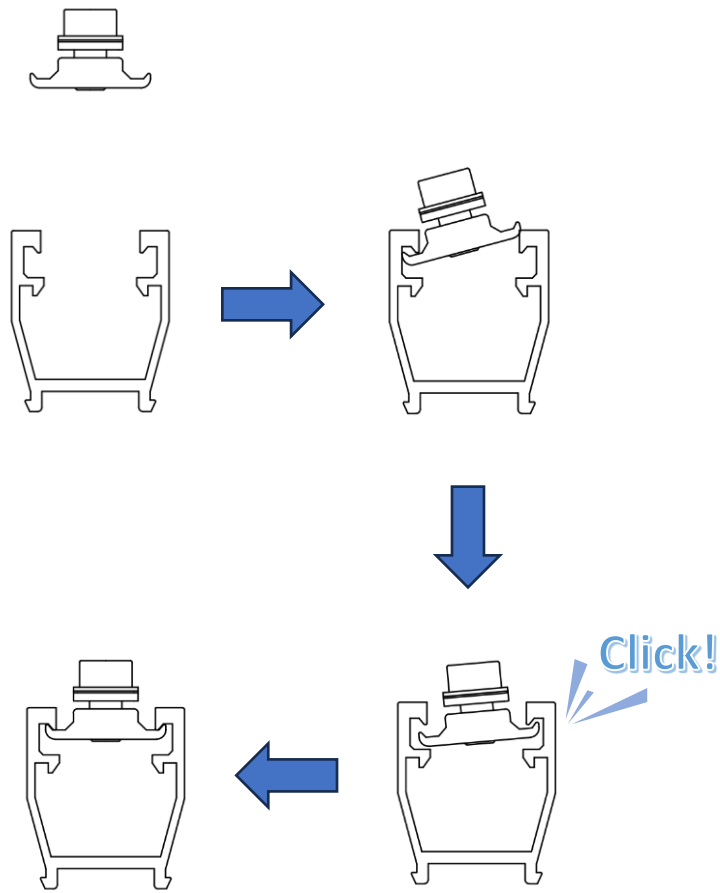
Make sure the rail heights are leveled for installing panels. Until the rail height is determined, leave the Rail Bracket loose for rail installation.

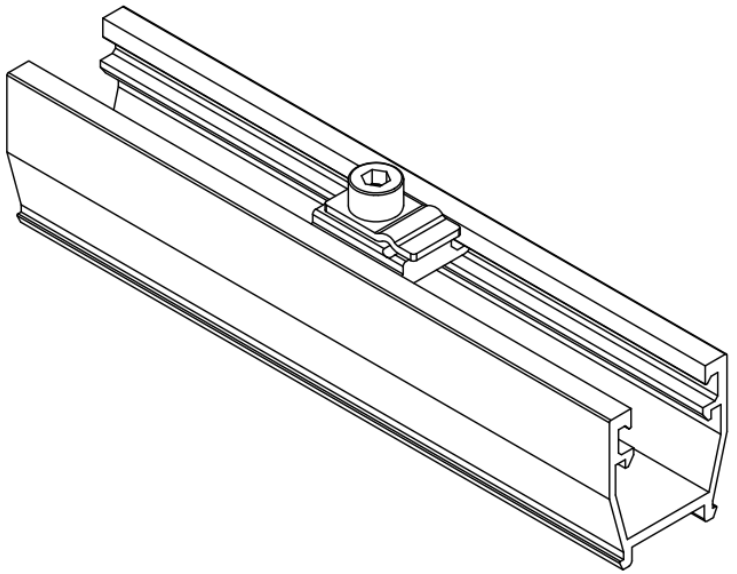
When the Rail height is fixed, then secure Rail-under clips, the torque value must be __22.59_ Nm / _200_ in-lb.

Part F : Grounding Wire Clamp Installation

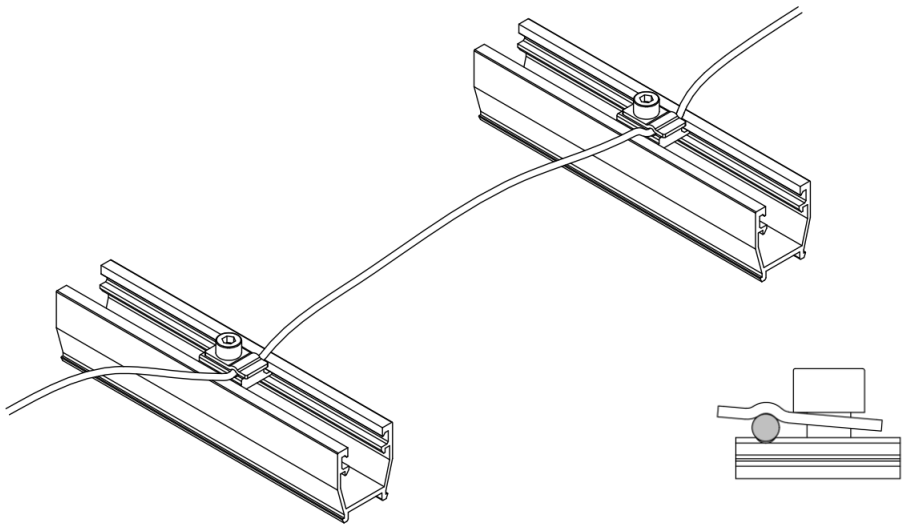
1. Seat Grounding Wire Clamp

Snap in the Grounding wire clamp to the rail





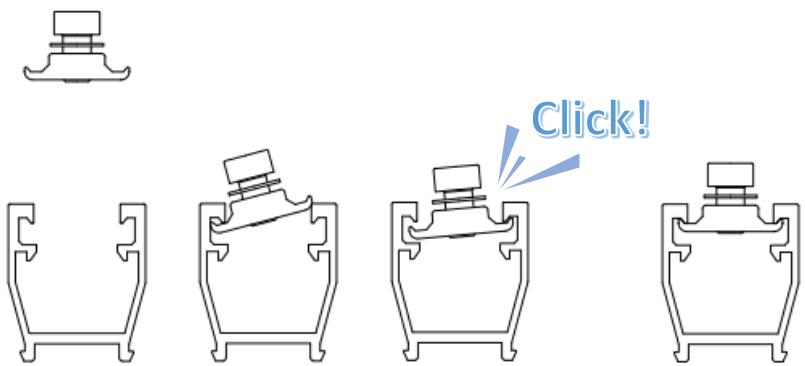
2. Tighten bolts to fix the Grounding copper wire



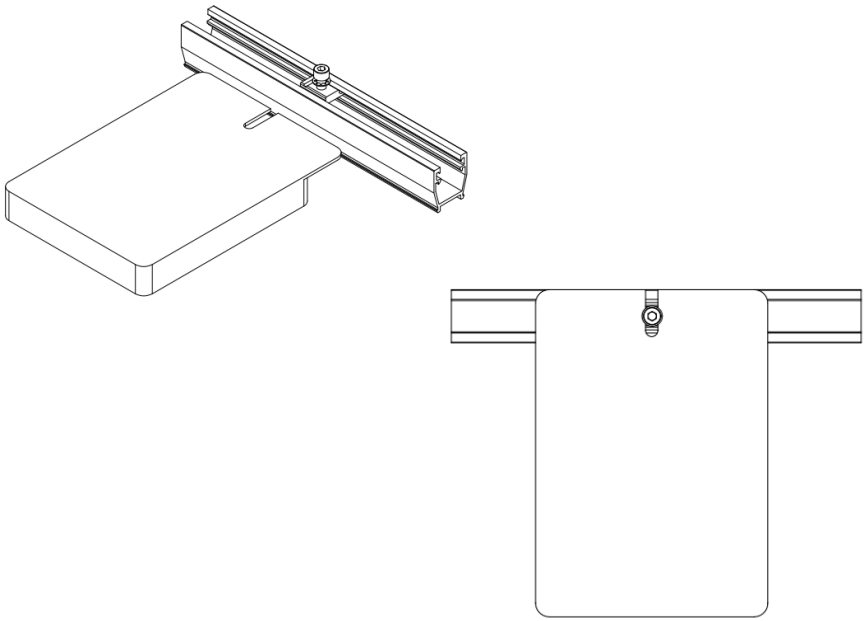
Part F : MLPE bracket installation

1. Install Microinverter clip

Snap in the microinverter clip to the rail

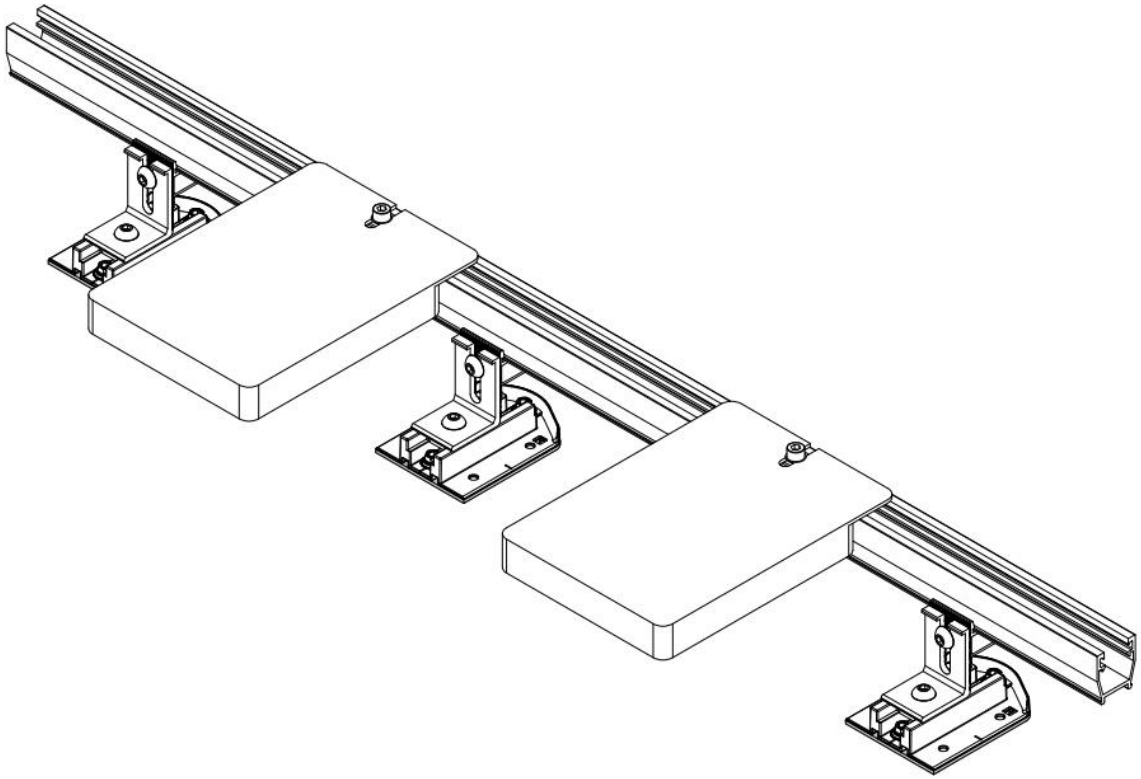


2. Tighten bolts to fix the Microinverter



3. Cable management

Use inside of rail to manage cables



Attention

Follow the instruction of Microinverter manufacture when install MLPE's.

Part G : Thrid party grounding lugs installation

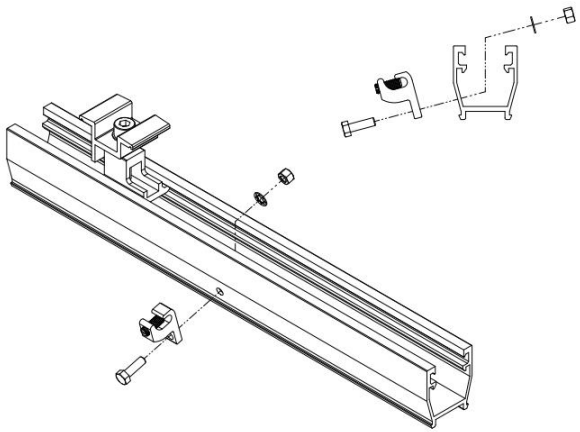
1.) Approved 3rd party grounding products and torque values

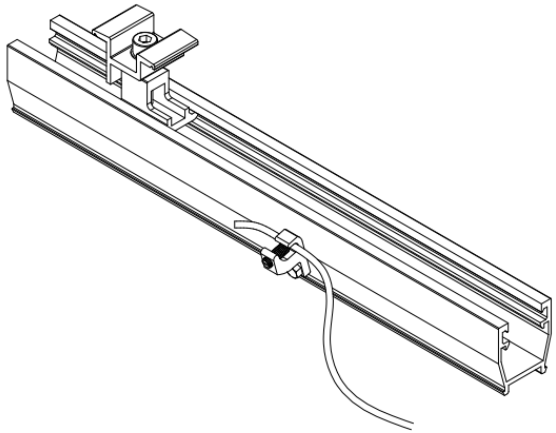
Ilsco Lay-in Lug GBL-4DBT to Rail or Module Frame 2.92 ft-lbs (35 in-lbs)
Ilsco Lay-in Lug GBL-4DBT to Grounding Electrode Conductor (10-14 AWG Solid Copper) 1.67 ft-lbs (20 in-lbs)
Ilsco Lay-in Lug GBL-4DBT to Grounding Electrode Conductor (8 AWG Stranded Copper) 1.04 ft-lbs (25 in-lbs)
Ilsco Lay-in Lug GBL-4DBT to Grounding Electrode Conductor (4-6 AWG Stranded Copper); Ground Lug SGB-4 to Grounding Electrode Conductor (4-14 AWG Solid or Stranded Copper) 1.46 ft-lbs (35 in-lbs)
Ilsco Ground Lug SGB-4 to Module Frame 6.25 ft-lbs (75 in-lbs)
Dynobond 8”,12”,38”,76”,96”

2. Installation method

Ilsco lugs may be used with the Integrity Rail system. These lugs must be installed in accordance with the latest revision of the NEC.
The Ilsoco lug has a green tinted bolt the indicates it is for grounding and must be used so.

- Drill through the lower sidewall with 3/16 or 7/32 drill bit.
- Be sure to de-burr the hole and clear away any shavings
- Insert ¼ stainless steel bolt with nut and a single use bonding washer
- Place copper wire into lug and secure
- Torque the copper wire tension bolt to the specs indicated by Ilsco
- For additional details refer to Ilsco product spec sheet for the above model numbers.



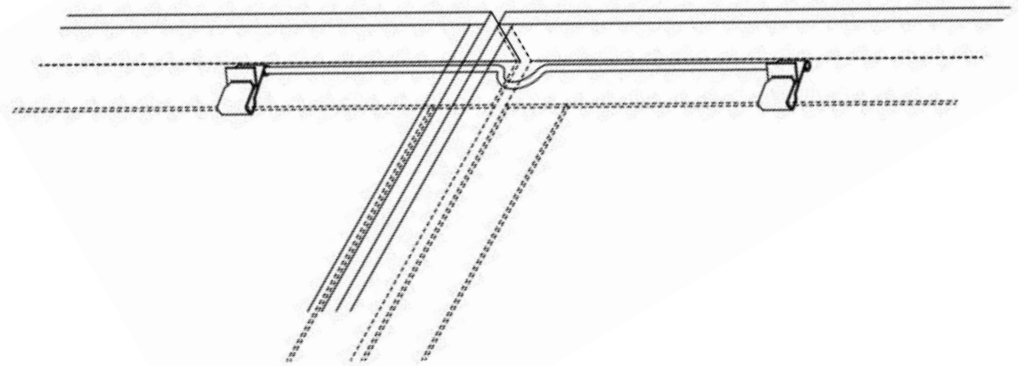


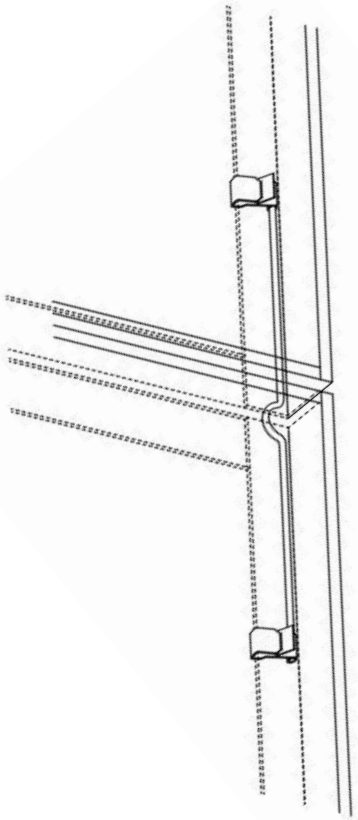
Part G: Thrid party grounding lugs installation

1.) Dynobond installation

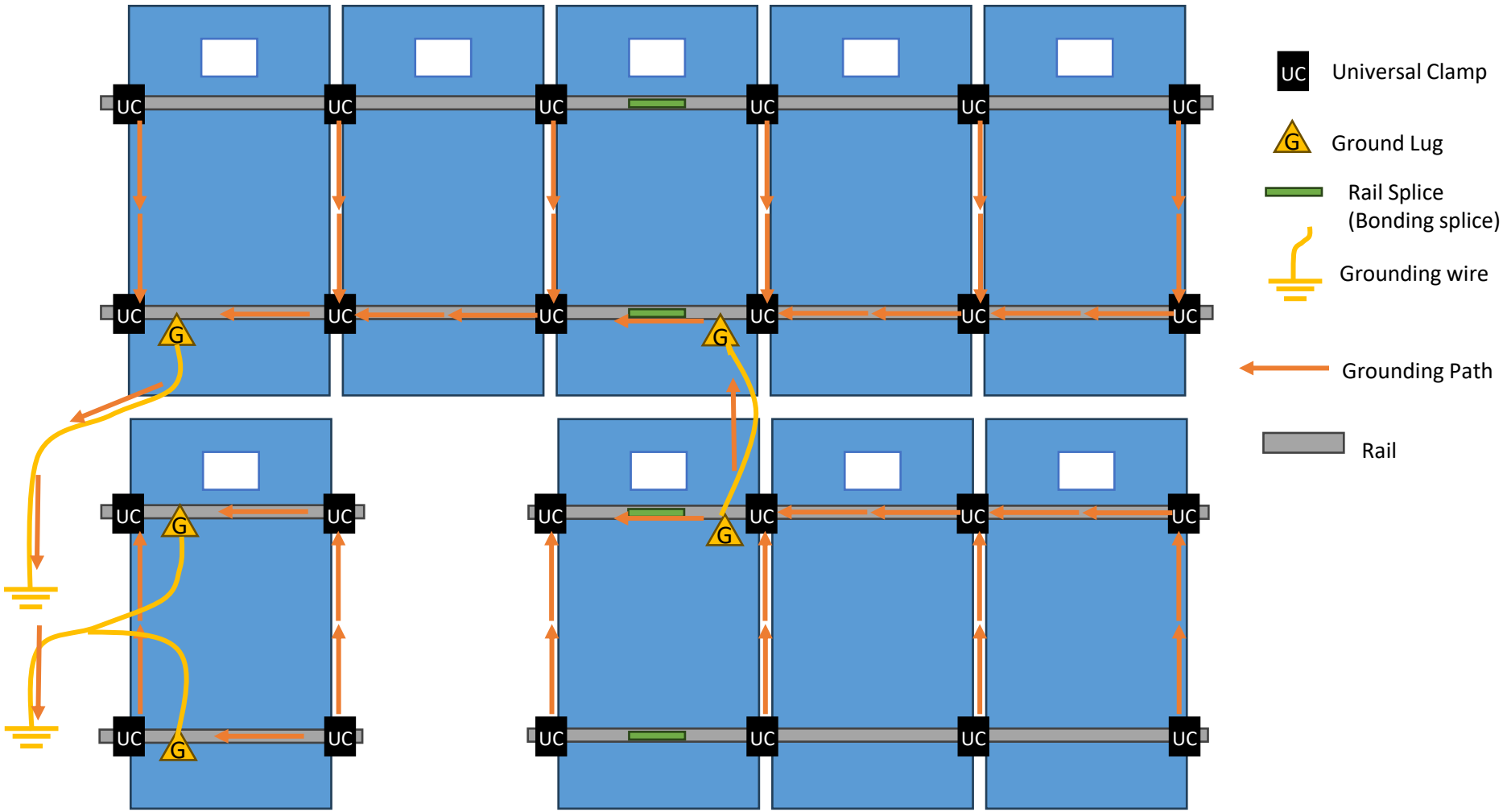
Dynobond may be used to bond module to module with the Intgrity Rail system. Please reference the dynobond install manual for more details, compatibility and restrictions

- Confirm module frame compatibility with dynobond product before using
- Dynobonds can be used in both landscape or portrait installations, on the short or long edges of the module frame granted the frames are the same on all four sides. Note the bonding clips are supposed to penetrate the anodized coating.
- Place the dynobond on the bottom of the lip flange of the first module and then place onto the second.
- Finally place the bend or the “s curve” in the conductor to allow for thermal expansion and contraction within the array
- Please refer to Dynobond installation manual for further installation details.

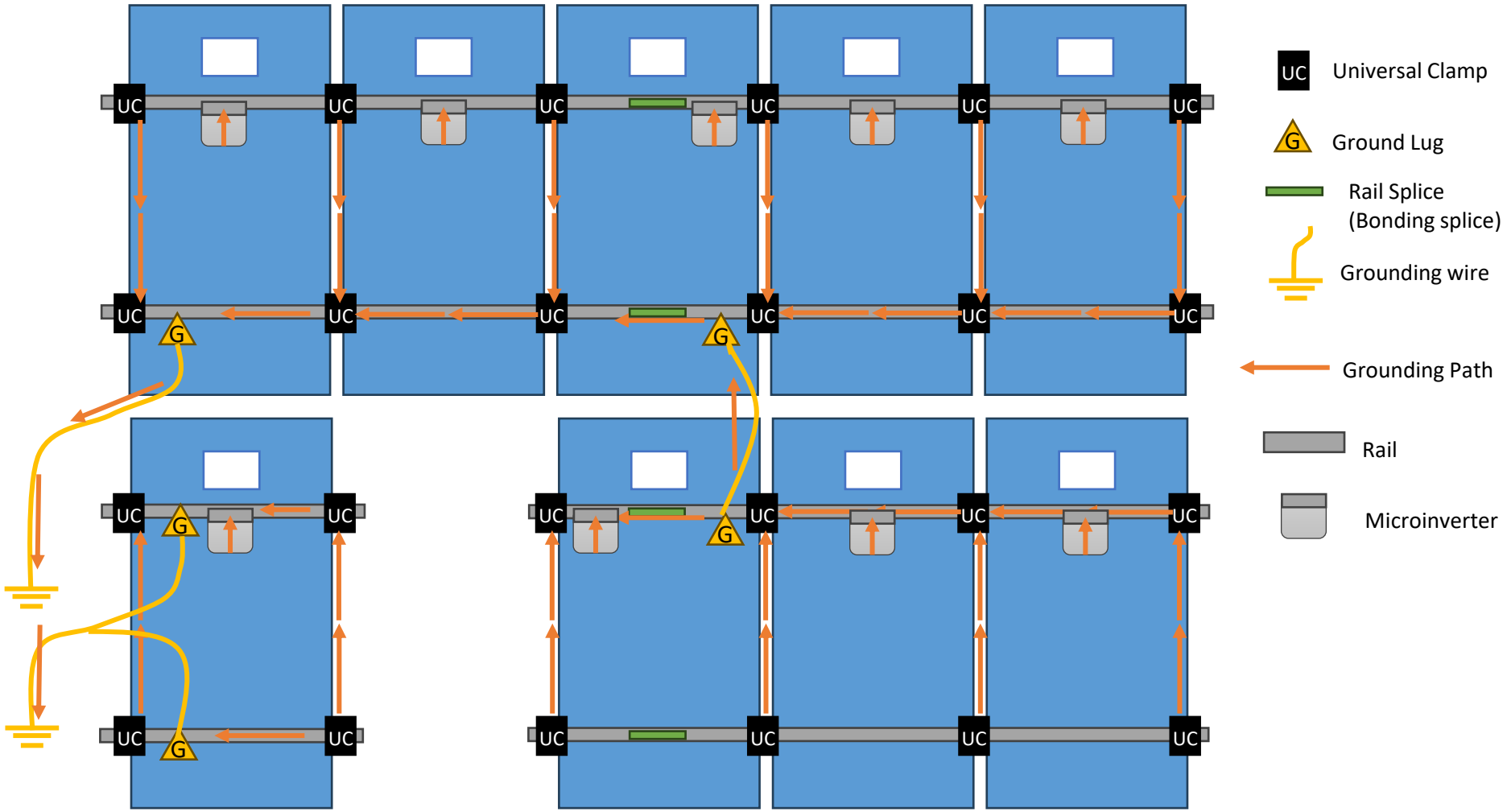




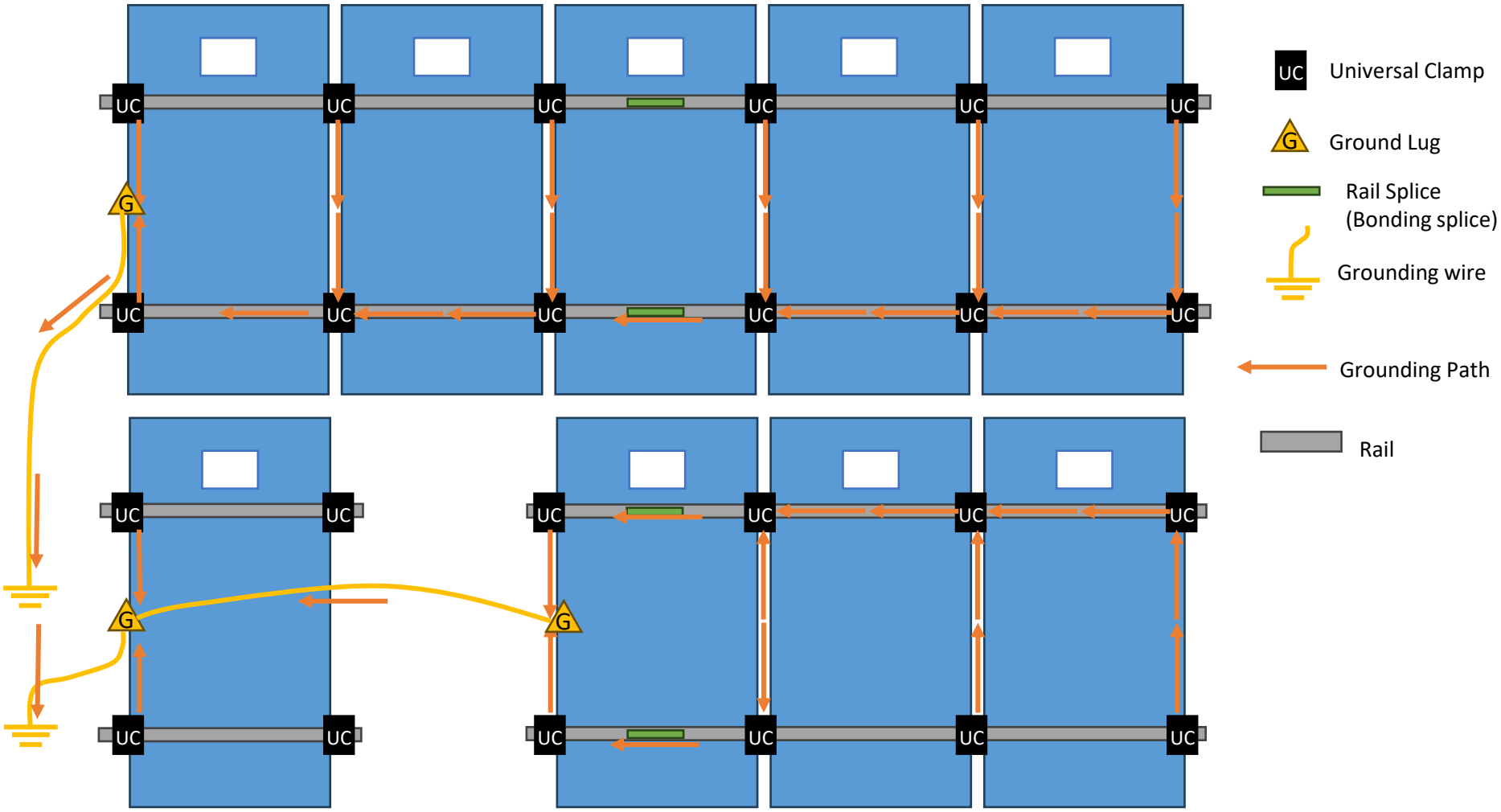
Rail bonding and grounding diagrams- Rail Grounding Path Method.



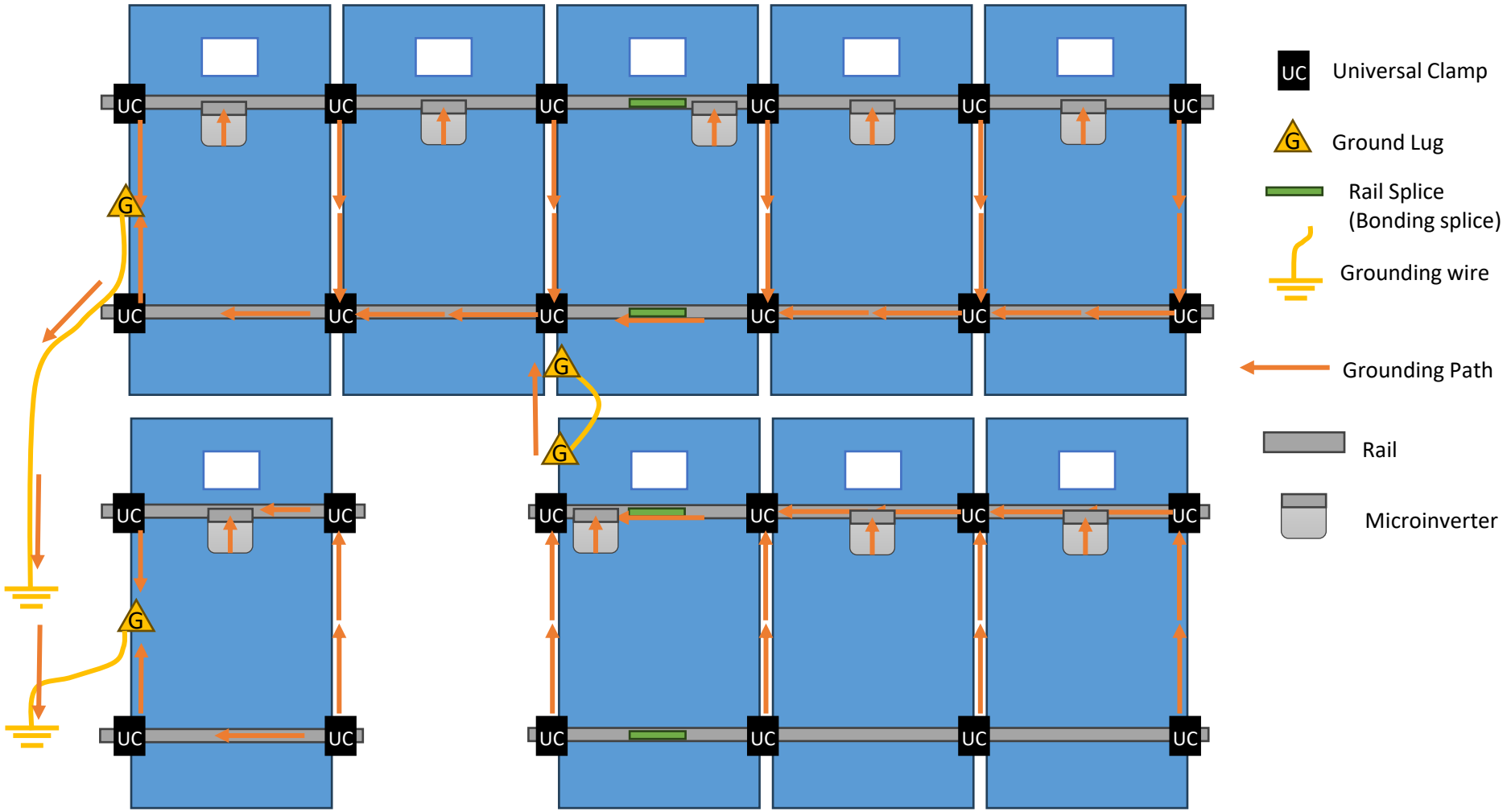
Rail bonding and grounding diagrams-
Rail Grounding Path Method with Microinverter.



Rail bonding and grounding diagrams- Module frame Grounding Method with Microinverter.



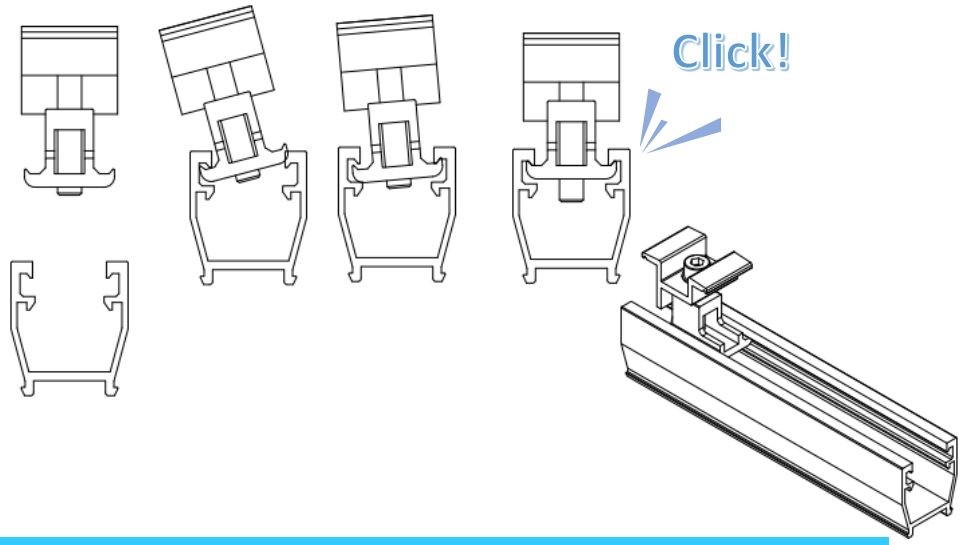
Rail bonding and grounding diagrams-
Rail Grounding Path Method with Microinverter.



Part H: Module installation

1. Place modules onto rail, set clamps

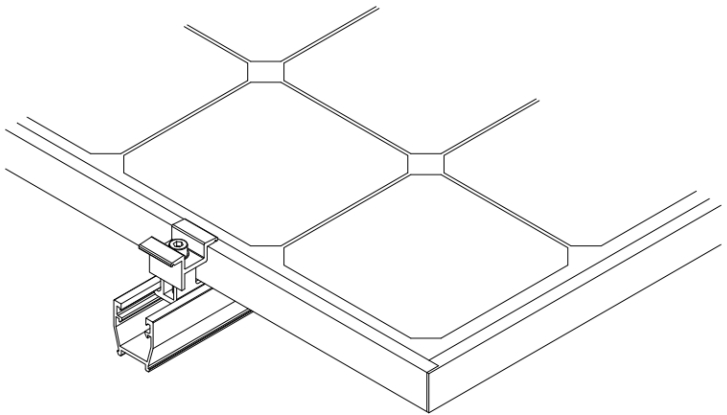
Starting on the first row left or right side. Set end clamps in rail.



2. Once module is aligned set end clamps, must leave 1- 3/8 inch rail cantilever

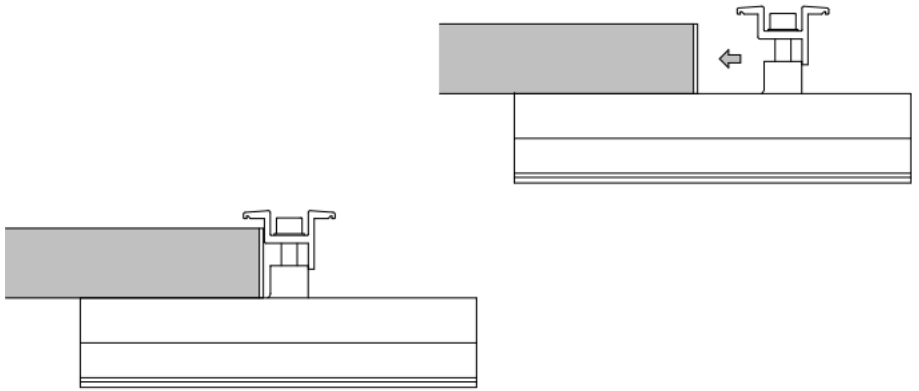
Attention

Follow the instruction of Module manufacture for clamping zone locations.

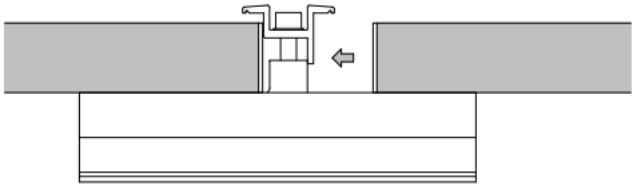


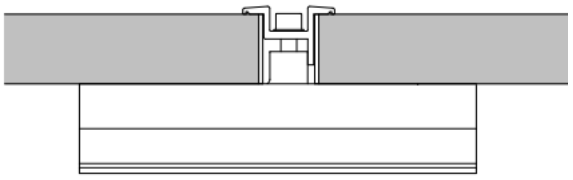
3. Set mid clamps

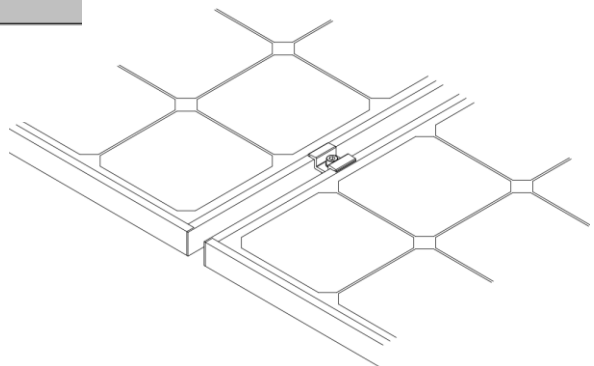
Slide mid clamps snug to fixed module



4. Set next module in place and secure

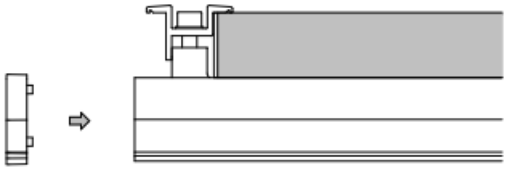






Part I : End Cap installation

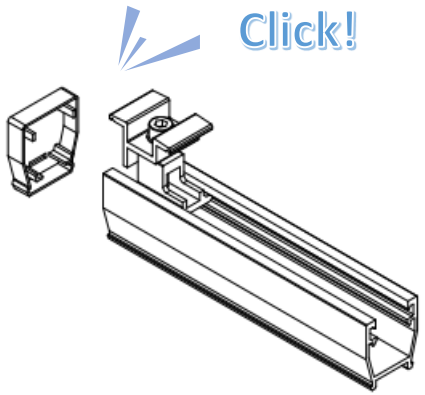
1. Place 1-piece poly end caps on clamp and rail



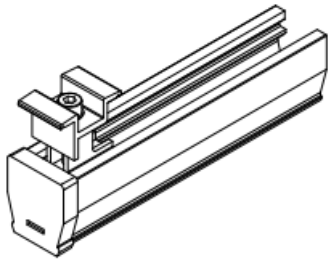
Attention

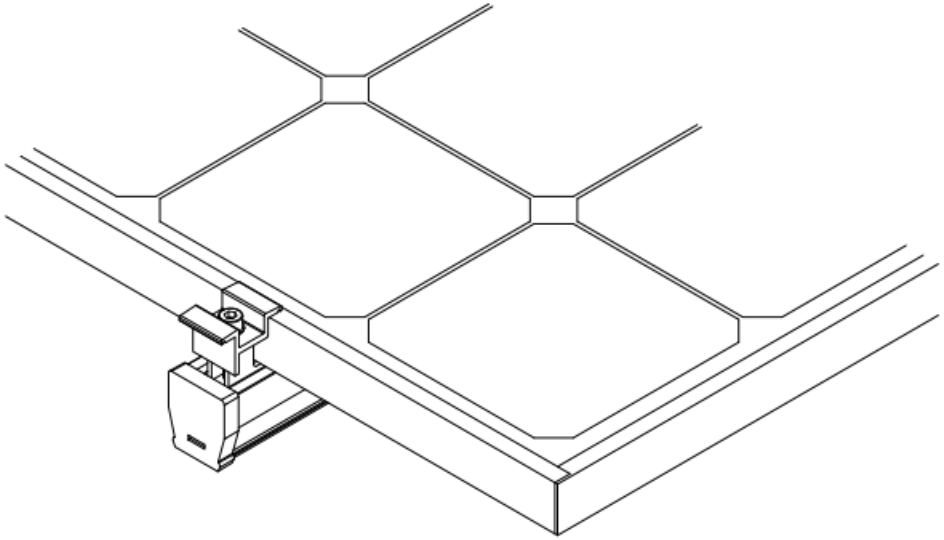
The installer must leave at least 2 inches of rail past the outer edge of the last module in the row.

2. Snap into place

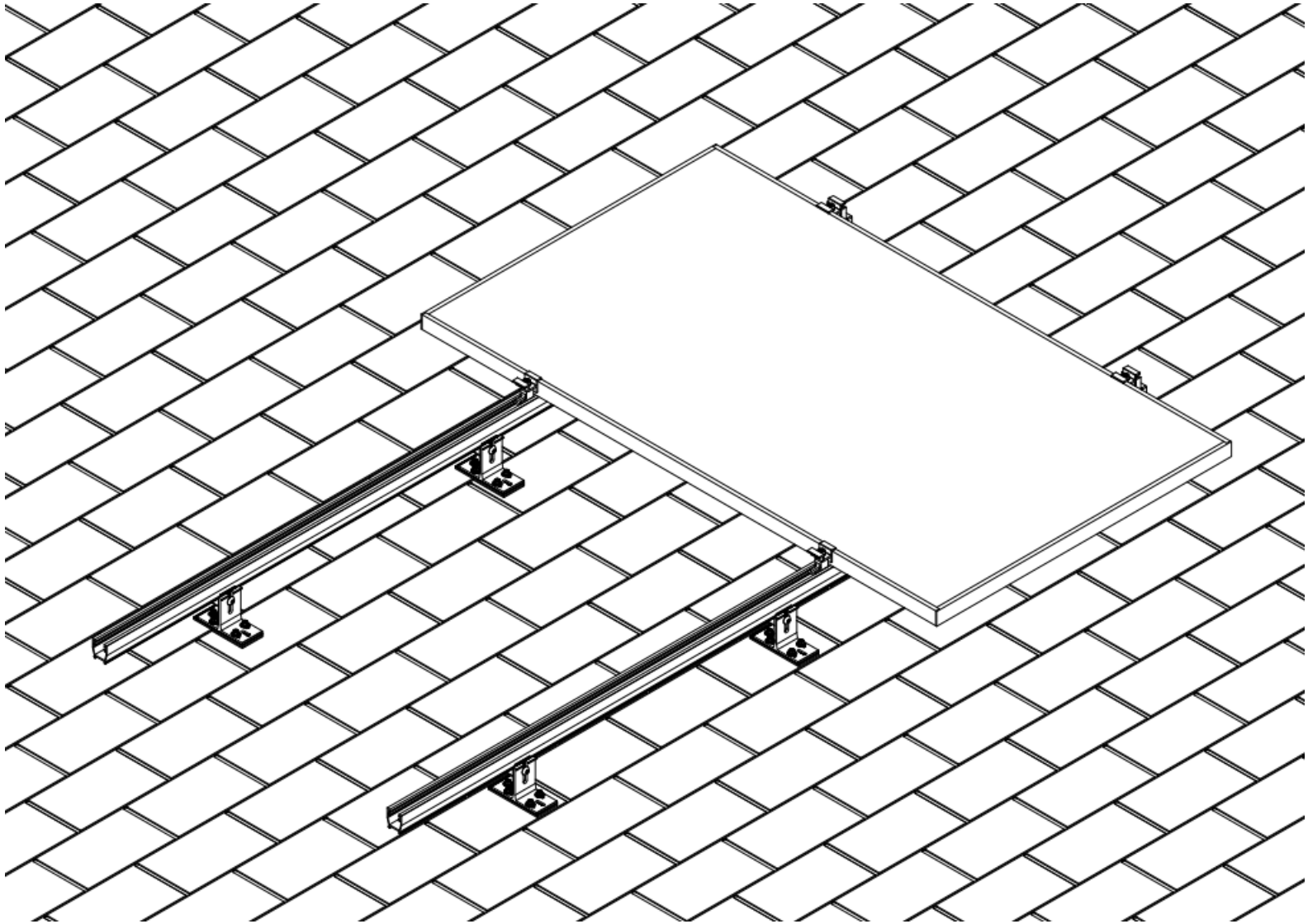


3. Final view





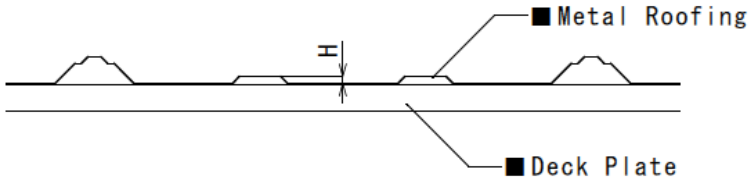
Part J : Final installation View



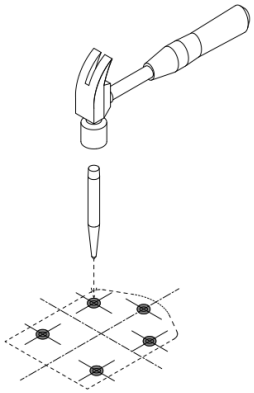
Installation on a Classic Rib Metal Roofing (SSB1)

2. Check the height of the metal rib.

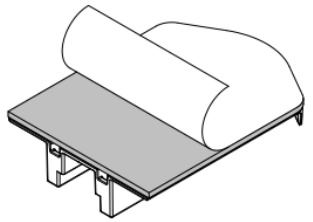
(1) The maximum height of the ribs must be 5 mm.



(2) Use Center punch as an option to make a pilot hole. You can mark on roof or use base's screw hole directly from top of the base.



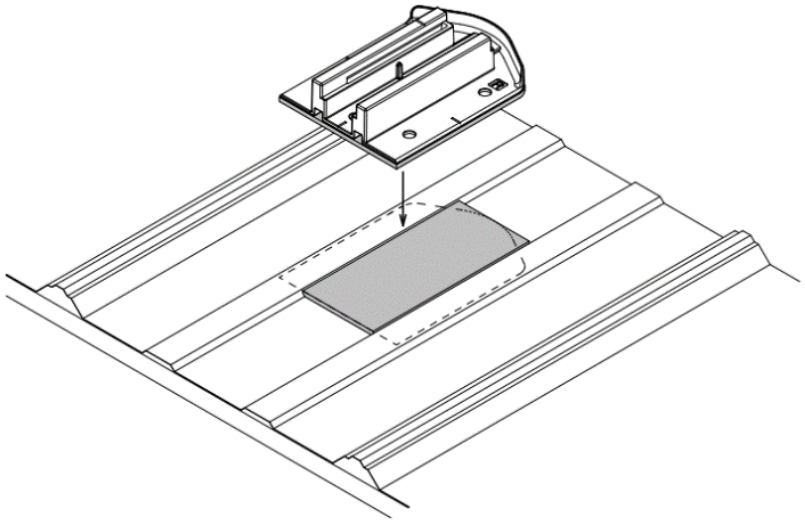
(2) Peel off the protective paper from the SS Butyl.



Attention

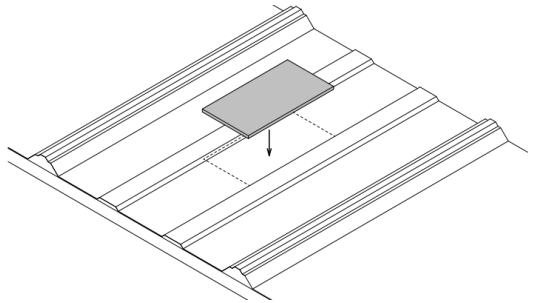
Do not leave any protective paper on the surface of the SS Butyl, it may cause an improper seal and may allow water intrusion under the bracket.

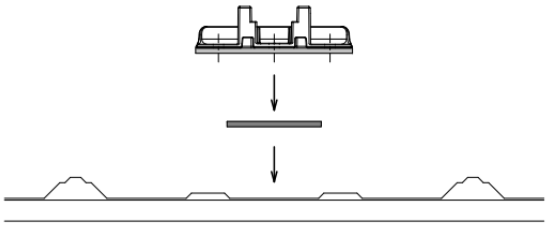
(3) Place the brackets at the specified location and make sure the SS Butyl attaches well to the roofing surface.



3. Bracket Installation

(1) Please add a SS Butyl spacer on the surface between the ribs.

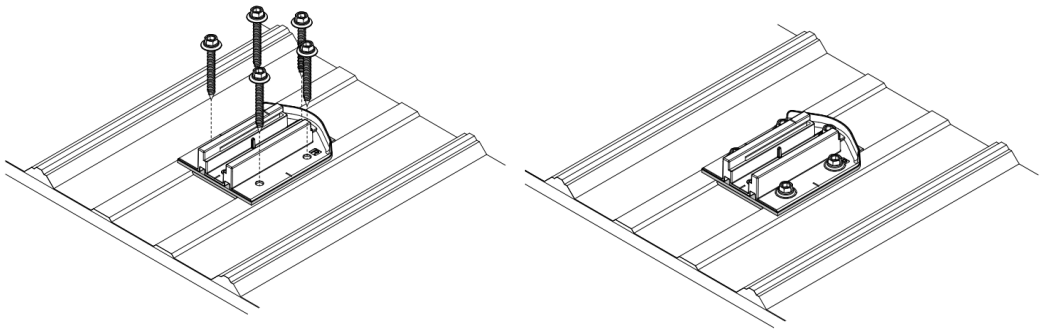




Installation on a Classic Rib Metal Roofing

3. Bracket Installation (2)

(4) Set the bracket with 5 ea. (For Roof Deck), of M6.0 x 60 mm stainless wood screw using 6 mm hex bit. After completing the process, make sure the brackets are securely fixed.



Attention

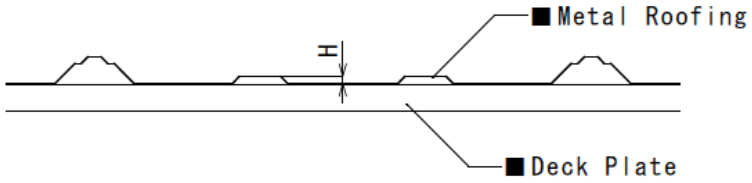
When the SSB1 base is installed on the deck, 5 screws must be used. The screws are fixed into the side 4 holes and 1 ridge center hole.

Note: Each SSB1 is shipped with 2 mounting screws. The installer must purchase additional screws when mounting it to the roof deck.

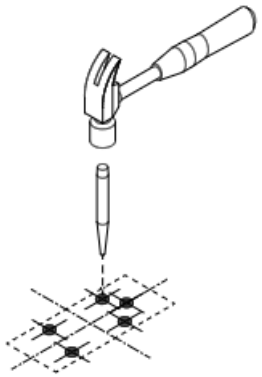
Installation on a Classic Rib Metal Roofing- (SSM)

2. Check the height of the metal rib.

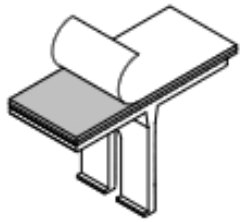
(1) The maximum height of the ribs must be 5 mm.



(2) Use Center punch as an option to make a pilot hole. You can mark on roof or use base's screw hole directly from top of the base.



(2) Peel off the protective paper from the SS Butyl.



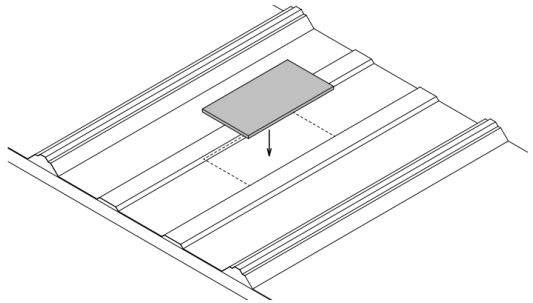
Attention

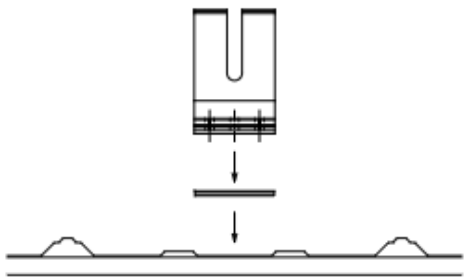
Do not leave any protective paper on the surface of the SS Butyl, it may cause an improper seal and may allow water intrusion under the bracket.

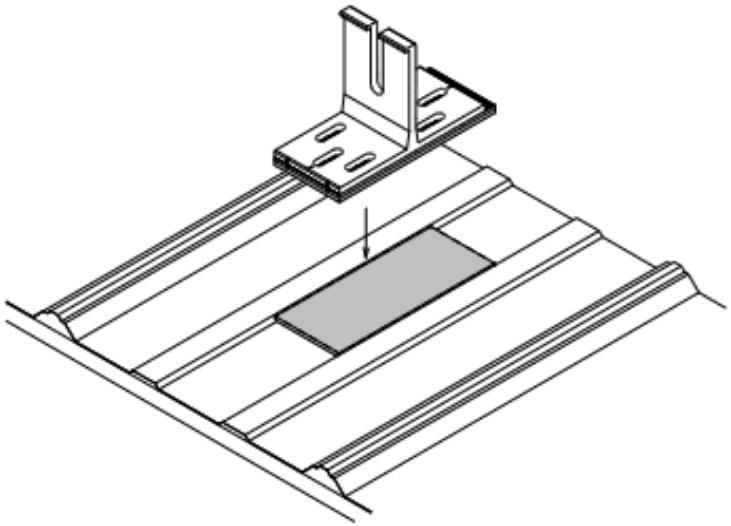
(3) Place the brackets at the specified location and make sure the SS Butyl attaches well to the roofing surface.

3. Bracket Installation

(1) Please add a SS Butyl spacer on the surface between the ribs.



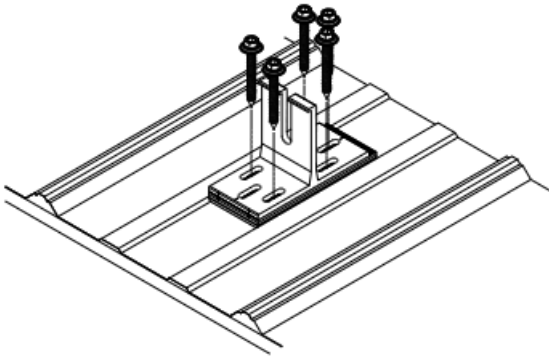


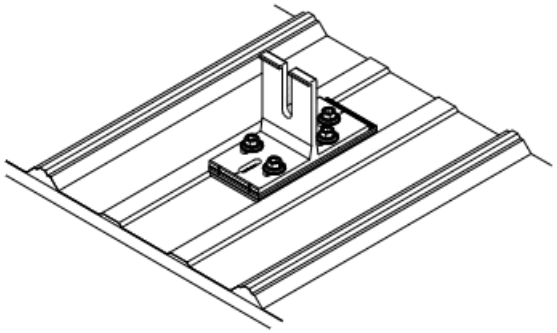


Installation on a Classic Rib Metal Roofing (SSM)

3. Bracket Installation (2)

(4) Set the bracket with 5 ea. (For Roof Deck), of M6.0 x 60 mm stainless wood screw using 6 mm hex bit. After completing the process, make sure the brackets are securely fixed.





Attention

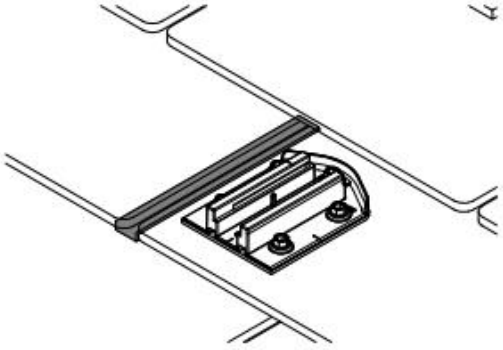
When the SSM base is installed on the deck, 5 screws must be used. The screws are fixed into the side 4 holes and 1 ridge center hole.

Note: Each SSM is shipped with 2 mounting screws. The installer must purchase additional screws when mounting it to the roof deck.

Installation on a Composite Tile, Faux Slate & Faux Cedar (SSB1)

1. Requirement

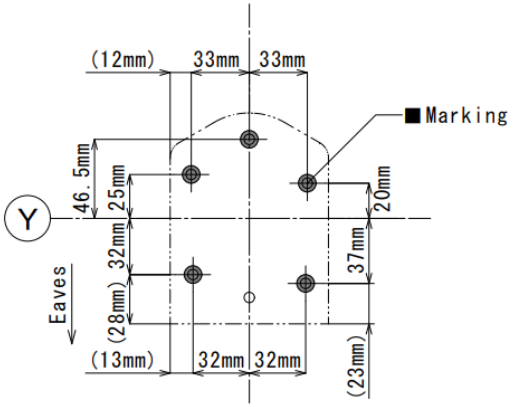
・ Composite Slate compatible with SS Butyl



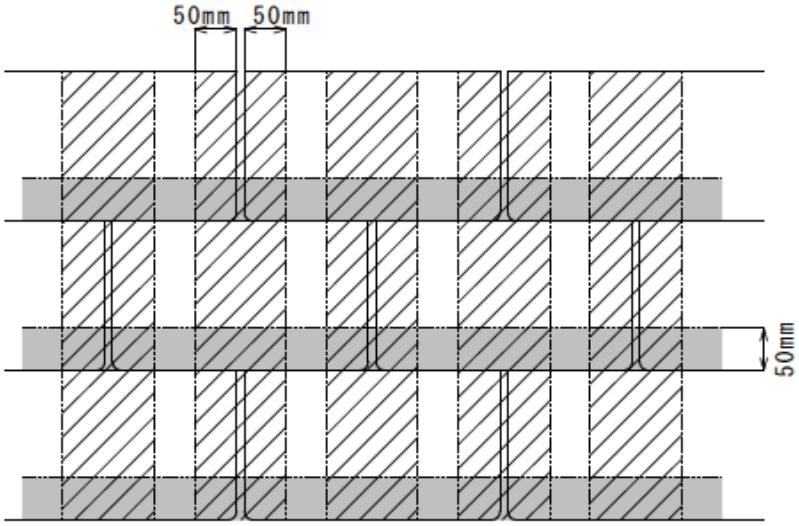
2. Marking on the Roof

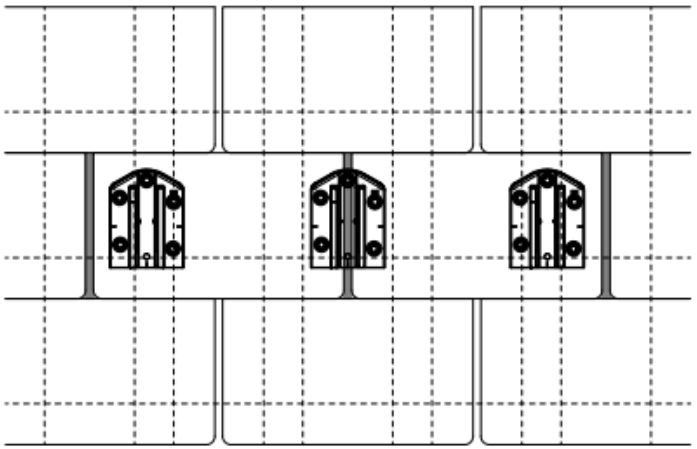
(1) Layout

1. The SSB1 base must be mounted on the flat surface.
2. Mark at ±33 mm and ±32 mm from the intersection of the M Line and Y Line.
3. Then mark at +20, -37,-32,+25 mm from the intersection of the M Line and the Y Line.



4. Do not drive the M6 x 60 screw on the butyl spacer location. Apply the butyl spacer if the base is installed in the shaded area.

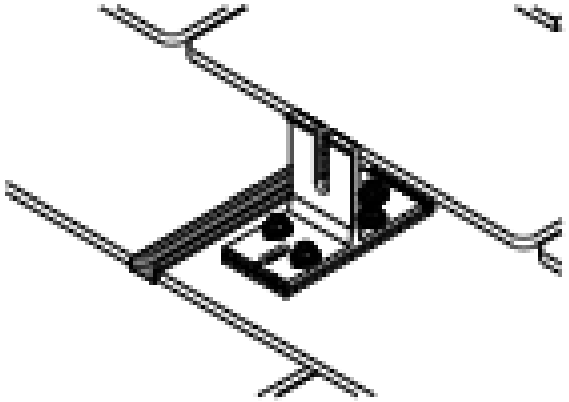




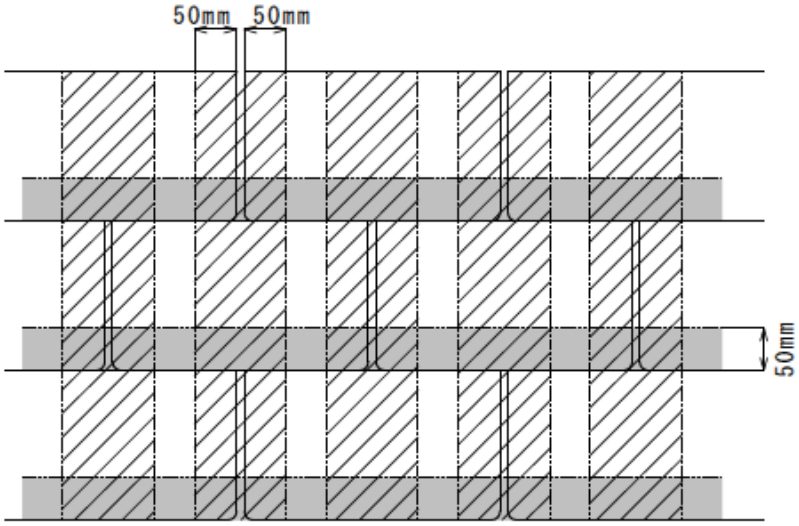
Installation on a Composite Tile, Faux Slate & Faux Cedar (SSM)

1. Requirement

- Composite Slate compatible with SS Butyl



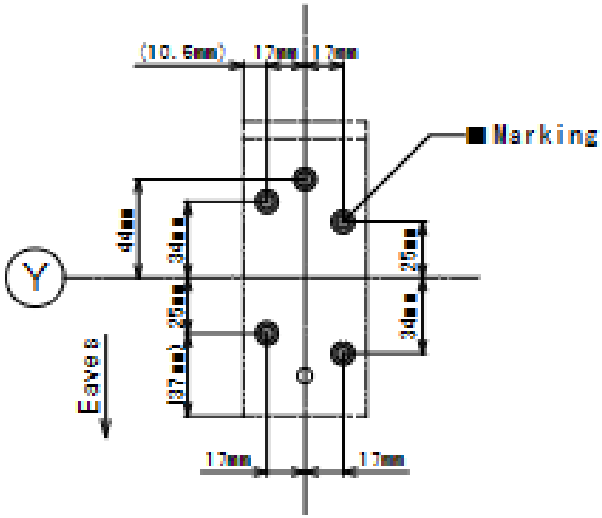
4. Do not drive the M6 x 60 screw on the butyl spacer location. Apply the butyl spacer if the base is installed in the shaded area.

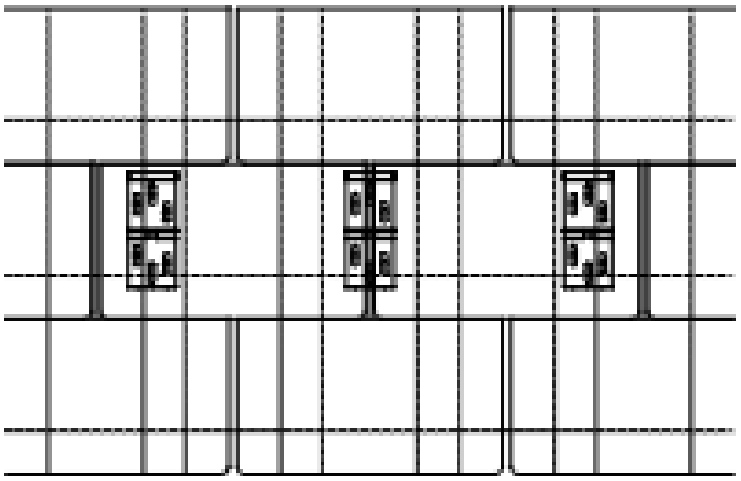


2. Marking on the Roof

(1) Layout

1. The SSM base must be mounted on the flat surface.
2. Mark at ±17 mm and ±17 mm from the intersection of the M Line and Y Line.
3. Then mark at +25, -34,-25,+34 mm from the intersection of the M Line and the Y Line.



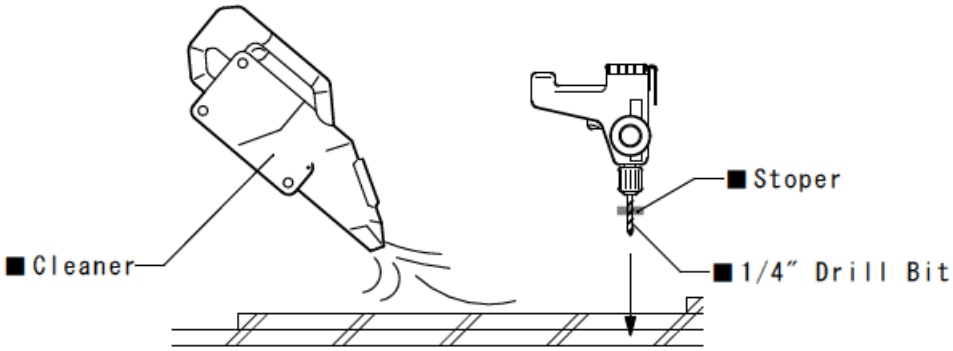


Installation on a Composite Tile SSB1

3. Bracket Installation

(1) Drill the roofing metal sheet with a 1/4 inch (6.5 mm) drill bit at the markings.

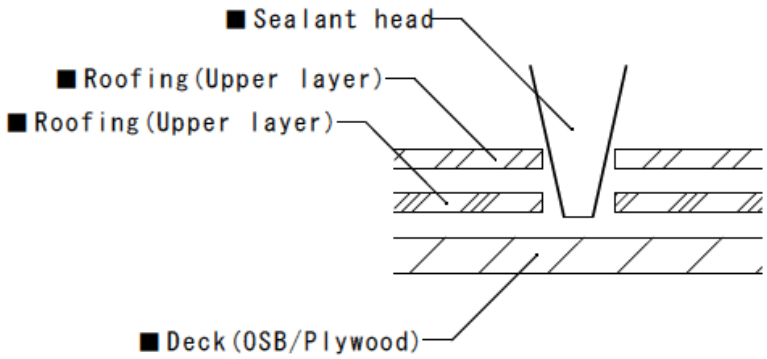
Note：Avoid drilling through the underlayment!



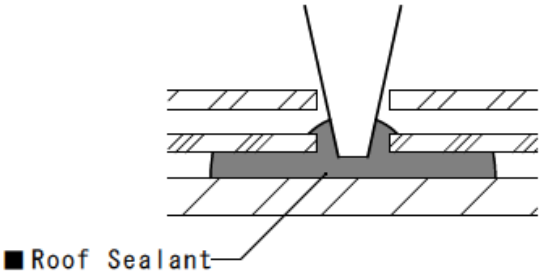
Attention

Installer must avoid drilling into the wood underneath.

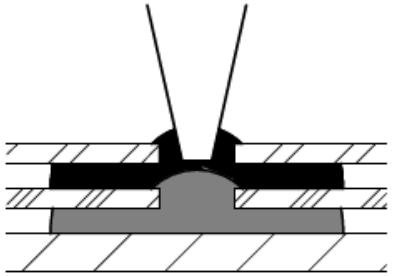
(2) Fill the cavity with a sealant listed in this Installation Manual. The sealant must be flush with the slate surface.



(3) Fill sealant layer by layer. Hold the nozzle in place to ensure lowest layer is filled with sealant displacing all air around the desired attachment point.



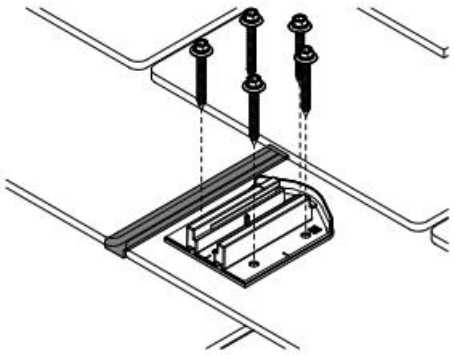
(4) After lower layer is full, move the nozzle back to fill upper layers in the same manner.

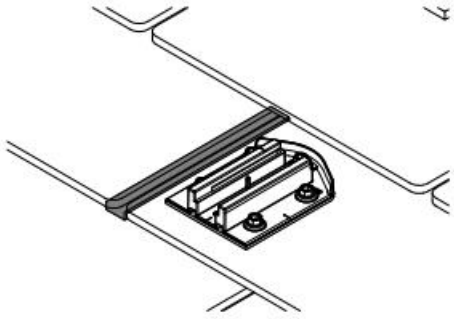


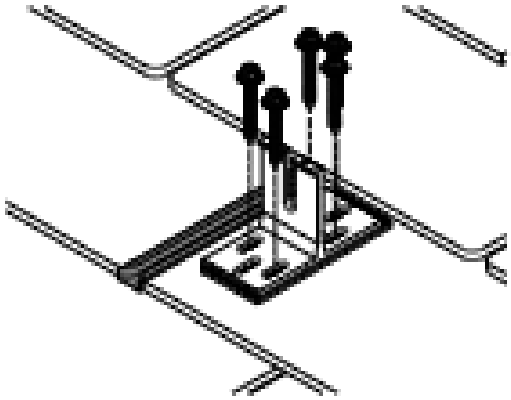
Installation on Composite Tile SSB1 & SSM

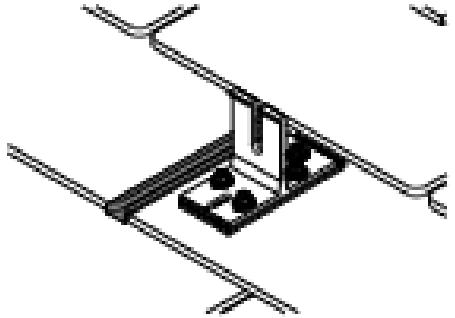
3. Bracket Installation (2)

(5) Set the bracket with 5 ea. (For Roof Deck), of M6.0 x 60 mm stainless wood screw using 6 mm hex bit or 10mm socket.









Attention

When the SSB1 & SSM base is installed on the deck, 5 screws must be used. The screws are fixed into the side 4 holes and 1 ridge center hole.

Note: Each SSB1 & SSM is shipped with 2 mounting screws. The installer must purchase additional screws when mounting it to the roof deck.

Installation on a (S/W/F) Clay Tile Roof (SSB1)

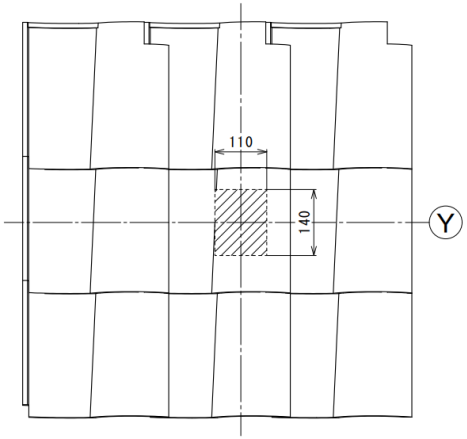
1. Requirement

- Able to install on Deck under the tile roofing.

2. Marking on the Roof

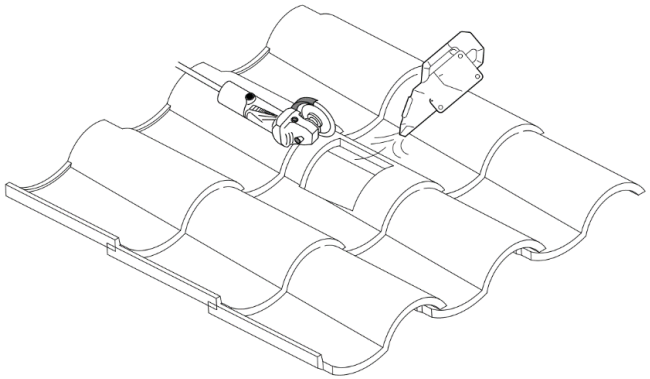
(1) Layout

1. Layout the location of the SSB1 Base.

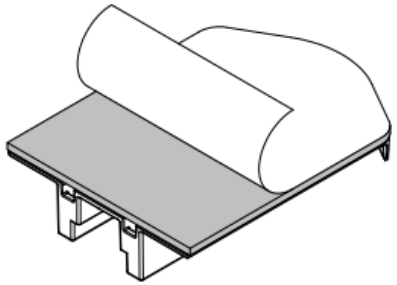


3. Cut out the Tile for Base placement

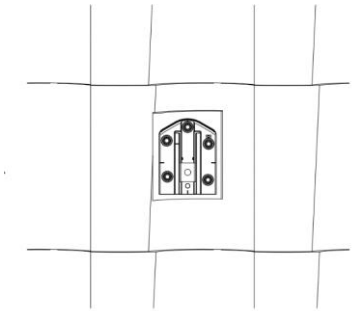
1. Use Tile cutting tool to open a square hole on the tile.
2. Clean the surface and around the square hole. * Make sure there is no dust or debris around the hole as it may compromise the waterproof seal.

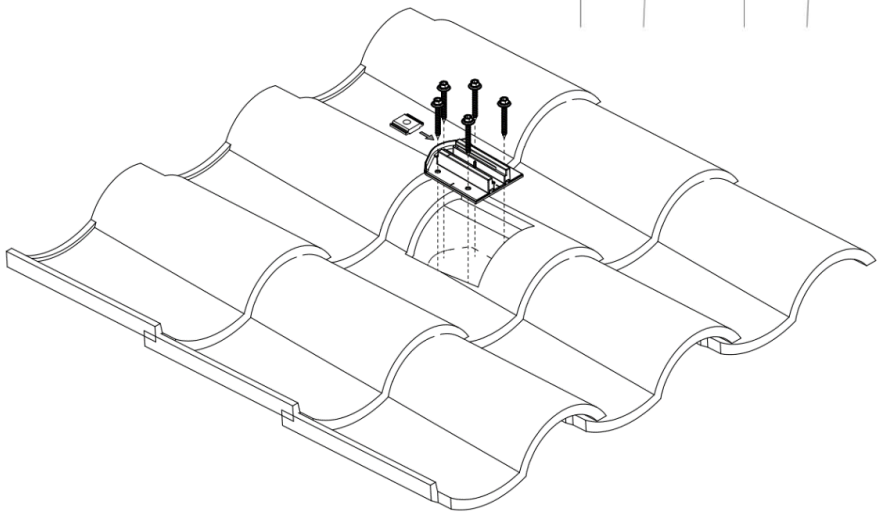


3. Peel off the protective paper from the SS Butyl tape.



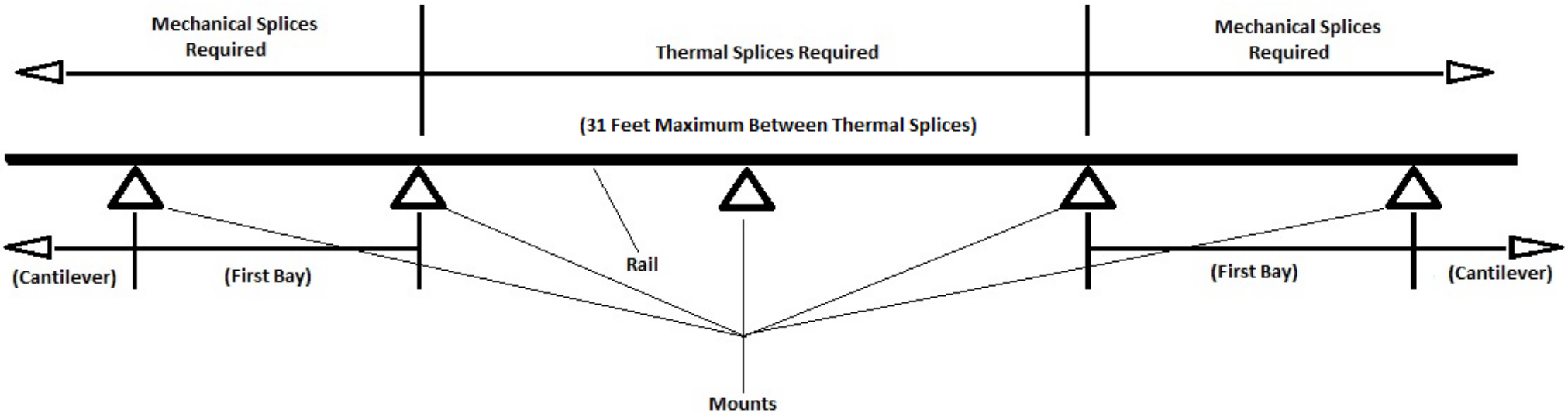
4. Place the brackets at the specified location and make sure the SS Butyl attaches well to the roofing surface. Set the bracket with 5 ea. (for Roof deck), of M6.0×60 mm stainless wood screws.





Mechanical and Thermal Splice Protocol.

Installers must use thermal expansion splices along the rail at intervals not to exceed 31 feet o.c. Mechanical (hard) splices are required at all cantilevers and between the first and second mounts (first bay) at either end of a rail run. Thermal splices must be installed within 28.8 inches of a mount on both sides of the thermal splice.



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Request for PE Report

Please contact to Sunstack team for PE report. Or visit our website at www.sunstackracking.com

Sunstack Approved Module list- Clamp @ 120 inch lbs torque

Manufacturer	Model
Axitec	AC- followed by 325- 370; followed by MBT/120V AC- followed by 390- 415; followed by MBT/108 followed by V AC- followed by 390-415; followed by MBT/108 followed by VB AC- followed by 360- 375; followed by MBT/120 followed by VB AC- followed by 390- 415; followed by MBTB/108 followed by V AC- followed by 360- 375; followed by MBTB/120 followed by V
Hanwha Q cells	Q.PEAK DUO XL-G10/G10.2/G10.3 Q.PEAK DUO XL-G10.d Q.PEAK DUO XL-G10.c Q.PEAK DUO XL-G9/G9.2/G9.3 Q.PEAK DUO L-G8.3/BFF Q.PEAK DUO L-G8.3 Q.PEAK DUO L-G8.2 Q.PEAK DUO L-G8.1 Q.PEAK DUO L-G8 Q.PEAK DUO L-G7.7 Q.PEAK DUO L-G7.4 Q.PEAK DUO L-G7.3 Q.PEAK DUO L-G7.2 Q.PEAK DUO L-G7.1 Q.PEAK DUO L-G7 Q.PEAK DUO L-G6.3 Q.PEAK DUO L-G6.2 Q.PEAK DUO L-G6 Q.PEAK DUO L-G5.3 Q.PEAK DUO L-G5.2 Q.PEAK DUO L-G5 Q.PLUS DUO L-G5.2 Q.PLUS DUO L-G5 Q.PEAK L G4.5 Q.PEAK L G4.2 Q.PLUS L G4.2 Q.TRON M-G2+ Q.TRON BLK M-G2+ Q.PEAK DUO BLK ML-G10+/TS Q.PEAK DUO BLK-G10+/HL Q.PEAK DUO ML-G10/G10+ Q.PEAK DUO BLK ML-G10/G10+ Q.PEAK DUO BLK ML- G10+/t Q.PEAK DUO BLK-G10/G10+ Q.PEAK DUO G10/G10+

Manufacturer	Model
Longi	See 106 inch lbs clamp table
Jinko Solar	JKM420-440N-54HL4-B JKM420-440N-54HL4-B-F3-US
Meyer Burger	Meyer Burger Black Meyer Burger White
REC	RECxxxAA Pure Black RECxxxAA Pure RECxxxAA Pure 2 RECxxxAA Pure-R RECxxxAA Pure-RX RECxxxNP3 RECxxxNP3 Black REC Twin Peak 4 REC Twin Peak 4 Black
Silfab Solar	SIL-XXXQM SIL-XXXHM
Solar For America	S4A followed by 385, 390, 395, 400, 405 or 410; followed by -108MH10; followed by S or B; followed by B, W or TT. S4A followed by 425, 430, 435 or 440; followed by -108TH10 or -108TH16; followed by S or B; followed by B, W or TT.

Attention

Clamp Torque values will vary between based on frame coatings

If the module frame coating is 16microns or thicker the torque value will be 120 inch lbs

If the module frame coating is 15.99 microns or thinner the torque value will be 106 inch lbs

For more information, visit www.sunstackracking.com

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sunstack

Sunstack Approved Module list: Clamp @ 106inch lbs torque

Manufacturer	Model
Axitec	See 120 inch lbs clamp table
Hanwha Q cells	See 120 inch lbs clamp table
Longi	LR4-60HPB-350M LR5-54HPH LR5-54HPB LR5-66HPH
Jinko Solar	See 120 inch lbs clamp table
Meyer Burger	See 120 inch lbs clamp table
REC	See 120 inch lbs clamp table
Silfab Solar	SIL-XXXHN
Solar For America	S4A followed by 530, 535, 540, 545, 550, 555, 560 or 565: followed by S or B; followed by B, W or TT. S4A followed by 565, 570, 575, 580, 585, 590; followed by -144TH10 or -144TH16;followed by S or B; followed by B, W or TT

Attention

Clamp Torque values will vary between based on frame coatings

If the module frame coating is 16microns or thicker the torque value will be 120 inch lbs

If the module frame coating is 15.9 microns or thinner the torque value will be 106 inch lbs

For more information, visit www.sunstackracking.com

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Disclaimer

This manual describes proper installation procedures and provides necessary standards required for product reliability. Warranty details are available on our website. www.sunstackracking.com
All installers must thoroughly read this manual and have a clear understanding of the installation procedures prior to installation. Failure to follow these guidelines may result in property damage, bodily injury or even death.